

PBE

PAINT, BODY, & EQUIPMENT **CATALOG**



A comprehensive listing of collision refinish and shop supplies

LIMITED LIFETIME PRODUCT PERFORMANCE GUARANTEE!

FOR KEYSTONE PLATINUM REFINISH SERIES [PAINT, PRODUCT, & LABOR]



LKQ Corporation, and its subsidiaries, including Keystone Automotive Industries, Inc. (“LKQ”), distributes a broad range of new, recycled, remanufactured, reconditioned automotive and truck replacement products along with the Keystone Platinum Refinish Series (paint, product & labor) through its company owned and operated locations. The Platinum Refinish Series is our own brand of paint and related body repair products and is one the industry’s leading premium brands. Platinum Refinish suppliers meet all the specifications of the Keystone Platinum Plus Quality Assurance Program, which is a specific set of requirements that LKQ has established for suppliers which is similar to what the OEM’s require of their suppliers.

WHAT IS COVERED

LKQ warrants its parts and products to be free of defects in materials and workmanship for the warranty period indicated on or referenced by the invoice from the date of use upon the following conditions:

1. A qualified technician performed the repair.
2. Appropriate products were used to perform the type of repair (including recommended quantities and types of basecoats).
3. Proper determination (in LKQ’s reasonable opinion) is made that failure was due solely to Keystone Platinum Refinish products.

If these conditions are met, Keystone Automotive Industries and LKQ Corporation, through its subsidiaries, will provide a credit for sufficient materials and reasonable labor necessary to repaint the vehicle. Labor will be determined by market labor pricing and hours based on the collision repair manuals (Mitchell or Motors) for the date the claim is made.

If you are unable to obtain satisfactory service, please contact the LKQ Warranty Department, 655 Grassmere Park, Nashville, TN 37211. This warranty applies to vehicles registered and normally operated in the United States and Canada.

WHAT IS NOT COVERED

Because this warranty applies to defects in materials and workmanship, it does not apply to damage related to rust failure, chips, road hazards, gravel, debris chemical spotting, scratches and abrasions, failure due to previous repair, OEM finish failure, exposure to environmental pollution or contaminants, collision damage, commercial vehicles, application on plastic or composite parts, damage caused by use of improper detergents, waxes or abrasives, damage due to contact with harsh chemicals, corrosives or flammables; failure or damages due to poor workmanship, improper use, application, handling or storage; or an act of God or third party.

To the fullest extent of the law, all implied warranties, including warranties of merchantability and fitness for a particular purpose are specifically disclaimed. All incidental or consequential damages are excluded from this warranty. Some states do not allow exclusion or limitation of incidental or consequential damages or the disclaimer of implied warranties, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights. You may also have other rights which may vary from state to state.

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PLATINUM REFINISH SERIES



KEY EUROPEAN CLEAR

Keystone's European HS Urethane Clearcoat is an economical 2:1 mix acrylic urethane clearcoat designed for universal use. This clear is a High Solid clear that works well in air dry or baking applications. Excellent gloss and durability. Works well over all basecoat systems - solvent and waterbase.

ACTIVATOR SPEED	EXTRA SLOW	SLOW	MEDIUM	FAST
	KEY749	KEY748	KEY747	KEY746

PRODUCT #	DESCRIPTION	SIZE
KEY740	Key European Clear	5 liter

AIR DRY TIMES AT 70° F		FORCE DRY TIMES	
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Dust Free	5-10 min.	Flash	5-10 min.
Tack Free	10 min.	Bake	140° F for 15-20 min.
Dry to Sand	6-8 hrs.		
Buff/Deliver	6-8 hrs.		

RECOMMENDED NOZZLE SETTINGS

	Conventional Gravity	HVLP
Set Up	1.3mm - 1.6mm	1.3mm - 1.4mm



Mix 2 parts clear to 1 part activator to 10% KEY80-83 urethane grade reducers



Apply 2 full wet coats



5-10 min. flash between coats



Pot life 5 hours at 75°F



4.0 VOC
Meets national VOC regulations. Not compliant nor sold or available in 2.1 VOC areas.



PRO EURO CLEARCOAT

Pro Euro Clearcoat is an economical 2:1 mix acrylic urethane clearcoat designed for universal use. This is a high solids clear that works well in air dry or baking applications. It can be used over all basecoat systems, including water.

ACTIVATOR	SIZE
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KEY716 - FAST	2.5L
KEY717 - MEDIUM	2.5L
KEY718 - SLOW	2.5L

PRODUCT #	DESCRIPTION	SIZE
KEY715 - G	PRO EURO CLEAR	5 liter

AIR DRY TIMES AT 70° F		FORCE DRY TIMES	
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Dust Free	10-15 min.	Flash	10 min.
Tack Free	10-15 min.	Bake	30 min.
Dry to Sand	6-8 hrs.		

RECOMMENDED NOZZLE SETTINGS

	Conventional Gravity	HVLP
Set Up	1.3mm - 1.5mm	1.3mm - 1.5mm



Mix 2 part Clearcoat to 1 part activator.



Apply 2-3 single wet coats



10-15 min. flash between coats



Pot life 1 hours at 70°F



4.3 VOC
Meets national VOC regulations. Not compliant nor sold or available in 2.1 VOC areas.

KEY KWIK CLEAR

Keystone's Key Kwik clearcoat is a high production Acrylic Urethane Clearcoat. Key Kwik is a premium clear coating that is easy to spray and is compatible with all acrylic and polyester color systems. Key Kwik is specifically designed for spot work to increase shop productivity.



-  Mix 3 parts clear to 1 part activator to 10% KEY80-83 urethane grade reducers
-  Apply 2 full wet coats
-  5 min. flash between coats
-  Pot life 1.5 hours at 70°F
-  **3.5 VOC**
Meets national VOC regulations. Not compliant nor sold or available in 2.1 VOC areas.

ACTIVATOR SPEED	EXTRA SLOW	SLOW	MEDIUM	FAST
	KEY795	KEY785-QT	KEY775-QT	KEY760-QT

PRODUCT #	DESCRIPTION	SIZE
KEY737-G	Key Kwik Clearcoat	.75 gal
KEY7373-QT	Key Kwik Clearcoat	1 qt






AIR DRY TIMES AT 70° F		FORCE DRY TIMES	
Dust Free	2-5 min.	Flash	No flash before bake
Tack Free	N/A	Bake	120°F for 10 min.
Dry to Sand	Air dry 1.5-2 hrs.		
Buff/Deliver	Air dry 1.5-2 hrs.		

RECOMMENDED NOZZLE SETTINGS		
	Conventional Gravity	HVLP
Set Up	1.3mm - 1.6mm	1.3mm - 1.4mm

HIGH SOLIDS CLEARCOAT

Keystone's High Solids Clearcoat is a premium quality overall urethane clearcoat that performs especially well in warm weather and in down draft applications. Easy to apply and buff after cured. Excellent gloss retention and works over all basecoat systems.



-  Mix 2 parts clear to 1 part activator to 1/2 KEY80-83 urethane grade reducer
-  Apply 2 full wet coats
-  10-15 min. flash between coats
-  Pot life 5 hours
-  **4.4 VOC**
Meets national VOC regulations. Not compliant nor sold or available in 2.1 VOC areas.

ACTIVATOR SPEED	EXTRA SLOW	SLOW	MEDIUM	FAST
	KEY795	KEY785-QT	KEY775-QT	KEY760-QT

PRODUCT #	DESCRIPTION	SIZE
KEY790-G	High Solids Clearcoat	1 gal
KEY790-QT	High Solids Clearcoat	1 qt

AIR DRY TIMES AT 70° F		FORCE DRY TIMES	
Dust Free	10-15 min.	Flash	10 min.
Tack Free	30-40 min.	Bake	140°F for 30 min.
Dry to Sand	12 hrs.		
Buff/Deliver	Min. 12 hrs. - Max. 7 days		

RECOMMENDED NOZZLE SETTINGS		
	Conventional Gravity	HVLP
Set Up	1.3mm - 1.5mm	1.3mm - 1.4mm



PLATINUM REFINISH SERIES



MULTI-PANEL CLEARCOAT

Keystone Multi-Panel clearcoat is specifically designed for fast dry, high gloss and easy buffing over all basecoat systems. Combines excellent leveling and gloss retention with enough hardness to buff easily within 8 hours. Use on spot work as well as multi panels.

ACTIVATOR SPEED	EXTRA SLOW	SLOW	MEDIUM	FAST
	KEY795	KEY785-QT	KEY775-QT	KEY760-QT

PRODUCT #	DESCRIPTION	SIZE
KEY700-G	Multi-Panel Clearcoat	1 gal
KEY700-QT	Multi-Panel Clearcoat	1 qt

AIR DRY TIMES AT 70° F		FORCE DRY TIMES	
Dust Free	5-8 min.	Flash	10 min.
Tack Free	15-30 min.	Bake	140°F for 30 min.
Dry to Sand	6-8 hrs.		
Buff/Deliver	Min. 8 hrs. - Max 7 days		

RECOMMENDED NOZZLE SETTINGS		
	Conventional Gravity	HVLP
Set Up	1.3mm - 1.4mm	1.3mm - 1.4mm



Mix 4 parts clear to 1 part activator to 5-10% KEY80-83 urethane grade reducers.



Apply 2-3 full wet coats



10 min. flash between coats



Pot life 5 hours at 75°F



3.5 VOC
Meets national VOC regulations. Not compliant nor sold or available in 2.1 VOC areas.



OVERALL CLEARCOAT

Keystone's Overall clearcoat is designed to exhibit outstanding gloss, flow and durability based on the most recent state-of-the-art urethane resin. It is water clear so it absolutely will not change basecoat color and designed to work over all basecoat systems.

ACTIVATOR SPEED	EXTRA SLOW	SLOW	MEDIUM	FAST
	KEY795	KEY785-QT	KEY775-QT	KEY760-QT

PRODUCT #	DESCRIPTION	SIZE
KEY710-G	Overall Clearcoat	1 gal
KEY710-QT	Overall Clearcoat	1 qt

AIR DRY TIMES AT 70° F		FORCE DRY TIMES	
Dust Free	10-12 min.	Flash	12-20 min.
Tack Free	45 min.	Bake	140°F for 30 min.
Dry to Sand	10-12 hrs.		
Buff/Deliver	12 hrs.		

RECOMMENDED NOZZLE SETTINGS		
	Conventional Gravity	HVLP
Set Up	1.3mm - 1.5mm	1.3mm - 1.4mm



Mix 4 parts clear to 1 part activator to 5-10% KEY80-83 urethane grade reducers.



Apply 2 full wet coats



15-20 min. flash between coats



Pot life 4-6 hours at 70°F



3.5 VOC
Meets national VOC regulations. Not compliant nor sold or available in 2.1 VOC areas.

PRO CLEAR URETHANE CLEARCOAT

Pro Clear is a clearcoat with excellent leveling properties that buffs to a mirror shine. Only two activators for overall and spot/panel work with a simple 4:1 mix ratio.



Mix 4 parts clear to 1 part activator to 10% KEY80-83 urethane grade reducers



Apply 2-3 full wet coats



5-12 min. flash between coats



Pot life 3 hours at 70°F



3.5 VOC

Meets national VOC regulations. Not compliant nor sold or available in 2.1 VOC areas.

ACTIVATORS	SPOT/PANEL	OVERALL
	KEY706	KEY707-QT

PRODUCT #	DESCRIPTION	SIZE
KEY705-G	Pro Clear	1 gal
KEY705-QT	Overall Clearcoat	1 qt

AIR DRY TIMES AT 70° F		FORCE DRY TIMES	
Dust Free	4-5 min.	Flash	10 min.
Tack Free	5-12 min.	Bake	140°F for 30 min.
Dry to Sand	Air dry 6-8 hrs.		
Buff/Deliver	Air dry 6-8 hrs.		

RECOMMENDED NOZZLE SETTINGS		
	Conventional Gravity	HVLP
Set Up	1.3mm - 1.4mm	1.3mm - 1.4mm

KEY 3-N-1

This new generation primer has built-in adhesion promoters and corrosion inhibitors to allow it to be sprayed directly to a small area of bare metal. It can be reduced in various levels to use as a super high build primer, medium build primer or sealer. This primer is extremely fast drying and sands easily without loading the sandpaper. It can also be sprayed directly on the underside of properly cleaned new e-coat body parts without sanding or scuffing. Corrosion protection built into this primer eliminates the need for self-etch primer on basketball size bare metal areas. Excellent adhesion & solvent resistance with all topcoat systems. Remove all contaminants with KEY90 and KEY93 before applying.



Mix 4 parts primer to 1 part activator, to 25% KEY80-83 urethane grade reducer



Apply 2-3 wet coats



15 min. flash between coats



Pot life 90 min. at 70°F



3.5 VOC

Meets national VOC regulations. Not compliant nor sold or available in 2.1 VOC areas. Use only in cold weather.

ACTIVATOR	ACCELERATOR
KEY8883-QT	KEY950-PT

PRODUCT #	DESCRIPTION	SIZE
KEY8882-G	Key 3-N-1 Primer/Surfacer	1 gal
KEY8882-QT	Key 3-N-1 Primer/Surfacer	1 qt

AIR DRY TIMES AT 70° F		FORCE DRY TIMES	
Dust Free	N/A	Flash	N/A
Tack Free	10-15 min.	Bake	140°F for 15 min.
Dry to Sand	50-90 min.		
Buff/Deliver	N/A		

RECOMMENDED NOZZLE SETTINGS		
	Conventional Gravity	HVLP
Set Up (Primer)	1.4mm-1.6mm	1.6mm-1.8mm



PLATINUM REFINISH SERIES



RAPID CURE CLEAR

Rapid Cure Clear (KEY731) is a 2.1 VOC (50-state compliant) high production clear system developed for spot repair and one panel repair. This 4:1 clear is a 3 coat system that can be sanded and buffed in 20-25 minutes air dry or baked for 5 minutes at 130°F

ACTIVATOR DESCRIPTION

Key732-qt Rapid Cure Clearcoat Activator QT

PRODUCT # DESCRIPTION SIZE

KEY731-G Rapid Cure Clear 1 gal

AIR DRY TIMES AT 72°F BAKE AT 130°F

	AIR DRY TIMES AT 72°F	BAKE AT 130°F
Dust Free	2 min.	Dust Free 2 min.
DRY	25 min.	DRY 5 min.
Stripe / Decal	120min.	Stripe / Decal 60min. after cool

RECOMMENDED NOZZLE SETTINGS

	CONVENTIONAL GRAVITY	HVLP
Set Up	1.0mm - 1.3mm	1.3mm - 1.4mm



Mix 4 parts clear to 1 part KEY732 activator



Apply 3 full wet coats



No flash time between coats



Air dry - 20-25 min. @72°F
Bake - 5 min. @130°F



2.1 VOC
Meets all VOC regulations.
Available in all markets.

KEY PRIME



Key 800 is a 2-component, easy sanding, fast dry primer surfacer designed for use under most all topcoat finishes. Key Prime produces excellent color and gloss holdout with all basecoat/clearcoat finishes. This primer can be applied as a high build for maximum filling or as a normal build surfacer. Adhesion and corrosion resistance are strong points as well as solvent resistance to help maintain superior gloss for topcoat finishes. Key 800 is also tintable so it can be made to approximately match the topcoat color. Remove all contaminants with KEY90 and KEY93 before applying.

ACTIVATOR

KEY801-QT



Mix 4 parts primer to 1 part activator to 5-10% KEY80-83 urethane grade reducer



Apply 3-5 wet coats



15 min. flash between coats



Pot life 1 hour for high build, 3 hours for medium build at 70°F



4.7 VOC

Not compliant nor sold or available in 2.1 VOC areas.

PRODUCT #	DESCRIPTION	SIZE
KEY800-G	Key Prime 2k Urethane Primer	1 gal
KEY800-QT	Key Prime 2k Urethane Primer	1 qt

AIR DRY TIMES AT 70° F		FORCE DRY TIMES	
Dust Free	N/A	Flash	N/A
Tack Free	N/A	Bake	140°F for 20 min.
Dry to Sand	90 min.		
Buff/Deliver	N/A		

RECOMMENDED NOZZLE SETTINGS		
	Conventional Gravity	HVLP
Set Up (Primer)	1.4mm-1.6mm	1.6mm-1.8mm



KEY D-T-M DIRECT TO METAL

Key D-T-M is a high build, direct to metal primer/surfacer. Excellent corrosion resistance properties when applied to any bare metal, therefore, eliminating the pre-treatment primer step. KEY D-T-M has excellent adhesion to cold rolled steel, aluminum, galvanized, galvaneal, body filler, fiberglass and SMC. Excellent leveling features and sands easily without loading sandpaper. Its medium gray color and superior chemical resistance eliminates the need for primer sealer in many applications. Remove all contaminants with KEY90 and KEY93 before applying.

ACTIVATOR

KEY885-QT



Mix 4 parts primer to 1 part activator to 5-10% KEY80-83 or Zero VOC urethane grade reducers



Apply 2-3 coats



10-15 min. flash between coats



Pot life 1 hour at 70°F



2.1 VOC

Meets all VOC regulations. Available in all markets.

PRODUCT #	DESCRIPTION	SIZE
KEY8884-G	Key D-T-M Primer	1 gal
KEY8884-QT	Key D-T-M Primer	1 qt

AIR DRY TIMES AT 70° F		FORCE DRY TIMES	
Dust Free	N/A	Flash	N/A
Tack Free	10-15 min.	Bake	140°F for 35 min.
Dry to Sand	2-3 hrs.		
Buff/Deliver	N/A		

RECOMMENDED NOZZLE SETTINGS		
	Conventional Gravity	HVLP
Set Up	1.6mm - 1.8mm	1.6mm - 1.8mm



PLATINUM REFINISH SERIES



PRO PRIME

Pro Prime is a quick drying 2K primer with excellent build and filling properties that sands and feathered edges effortlessly. Only one activator with a simple 4:1 mix ratio. Remove all contaminants with KEY90 and KEY93 before applying.

ACTIVATOR

KEY808-QT

PRODUCT #	DESCRIPTION	SIZE
KEY805-G	Pro Prime Urethane Primer	1 gal
KEY805-QT	Pro Prime Urethane Primer	1 qt

AIR DRY TIMES AT 70° F		FORCE DRY TIMES	
Dust Free	N/A	Flash	0-5 min.
Tack Free	N/A	Bake	15-20 min. using Infrared
Dry to Sand	1-2 hrs.		
Buff/Deliver	N/A		



Mix 4 parts primer to 1 part activator



Apply 2-3 wet coats



10-15 min. flash between coats



Pot life 90 min. @ 70°F



4.6 VOC
Meets national VOC regulations. Not compliant nor sold or available in 2.1 VOC areas.

NATIONAL RULE - UNDERCOATS



KEY SUPER SAND

Keystone's Key Super Sand acrylic lacquer primer is a premium blend of nitrocellulose resins to produce a fast drying durable primer system. This primer dries quickly and sands very easily. Quickly fills sand scratches and imperfections prior to top coat application. Requires the use of KEYSF10 Low VOC Solvent (1 gal) for best results. Remove all contaminants with KEY90 and KEY93 before applying.

LOW VOC SOLVENT

KEYSF101

PRODUCT #	DESCRIPTION	SIZE
KEY821-G	Key Super Sand Acrylic Lacquer	1 gal
KEY821-QT	Key Super Sand Acrylic Lacquer	1 qt
KEY821R1	Key Super Sand Acrylic Lacquer 2.97 VOC Red Primer	1 gal

AIR DRY TIMES AT 70° F		FORCE DRY TIMES	
Dust Free	N/A	Flash	N/A
Tack Free	N/A	Bake	N/A
Dry to Sand	30 min.		
Buff/Deliver	N/A		



Mix 1 part primer to 1 part KEYSF10 reducer



Apply 1-2 wet coats



Flash thoroughly between coats



N/A



Meets national VOC regulations. Not compliant nor sold or available in 2.1 VOC areas.



EPOXY PRIME

Keystone's Epoxy Prime is a fast drying, fast curing, corrosion resistant primer that can be reduced 25% and used as a sealer. Excellent adhesion to properly prepared metal, aluminum, galvanized steel, fiberglass, SMC, old OEM finishes and all old lacquer or polyurethane. Epoxy primer can be topcoated with all acrylic finishes (including lacquers) and catalyzed top coat paint systems. Tintable up to 10% with any acrylic urethane basecoat. Remove all contaminants with KEY90 and KEY93 before applying.

CATALYST

KEY860-QT



Mix 2 parts primer to 1 part catalyst. For sealer add up to 25% KEY80-83 urethane grade reducer



Apply 1-2 wet coats



10-15 min. flash between coats



Pot life 8 hours at 70°F



Meets national VOC regulations. Not compliant nor sold or available in 2.1 VOC areas.

PRODUCT #	DESCRIPTION	SIZE
KEY850-G	2K Epoxy Primer/Sealer	1 gal
KEY850-QT	2K Epoxy Primer/Sealer - Gray	1 qt

AIR DRY TIMES AT 70° F		FORCE DRY TIMES	
Dust Free	5 min.	Flash	10 min.
Tack Free	10-15 min.	Bake	140° F for 45-60 min.
Dry to Sand	60-90 min.		
Buff/Deliver	N/A		

RECOMMENDED NOZZLE SETTINGS		
	Conventional Gravity	HVLP
Set Up (Primer)	1.3mm-1.5mm	1.4mm



SELF-ETCH 2K PRIMER

KEY8101 is a unique two-part self-etching, self-leveling bare metal primer filler. Designed to give maximum adhesion and corrosion resistance on all type of bare metal. What makes this bare metal primer unique is that it fills as it primes. Can be used over steel, aluminum, and galvanized steel. Remove all contaminants with KEY90 and KEY93 before applying.

CATALYST

KEY8111



Mix 1 part primer to 1 part KEY8111 catalyst



Apply 1-2 wet coats



10-15 min. flash between coats



Pot life 8 hrs. at 70°F



6.3 VOC

Meets national VOC regulations.

PRODUCT #	DESCRIPTION	SIZE
KEY8101	Self-Etch 2K Primer	1 gal

AIR DRY TIMES AT 70° F		FORCE DRY TIMES	
Dust Free	N/A	Flash	N/A
Tack Free	30-60 min.	Bake	N/A
Dry to Sand	N/A		
Buff/Deliver	N/A		

RECOMMENDED NOZZLE SETTINGS		
	Conventional Gravity	HVLP
Set Up (Primer)	1.3mm-1.5mm	1.3mm-1.4mm



SELF-ETCH PRIMER - 1K PRIMER



Keystone's 1K Self Etch Primer is a single component, self-leveling, bare metal primer filler. It's designed to give maximum adhesion and corrosion resistance on all types of bare metal. What makes this bare metal primer unique is that it fills as it primes bare metal, aluminum and galvanized steel. Available in ready to spray quart or aerosol. Rusted or corroded metal should be sandblasted and thoroughly cleaned. Remove all contaminants with KEY90 and KEY93 before applying.

PRODUCT #	DESCRIPTION	SIZE
KEY8124	Self-Etch 1K Primer	1 qt
KEY893	Self-Etch 1K Primer - Aerosol	17.75 oz

AIR DRY TIMES AT 70° F		FORCE DRY TIMES	
Dust Free	N/A	Flash	N/A
Tack Free	30-60 min.	Bake	N/A
Dry to Sand	N/A		
Buff/Deliver	N/A		

RECOMMENDED NOZZLE SETTINGS		
	Conventional Gravity	HVLP
Set Up (Primer)	1.3mm-1.5mm	1.3mm



Ready to spray



Apply 1-2 full wet coats



Allow 10-15 min. flash between coats



N/A



2.1 VOC

Meets national VOC regulations.



URETHANE GRADE REDUCER

Keystone's Urethane Grade Reducer is certified "urethane grade" because it contains no water or alcohol, only assayed urethane grade solvents. It contains over 80% active solvents allowing you to reach the desired viscosity with less reducer.

TEMPERATURE		SPEED	1 GAL	5 GAL
Cold	55°F - 65°F	Fast	KEY80-G	KEY80-5G
Warm	65°F - 75°F	Medium	KEY81-G	KEY81-5G
Hot	75°F - 85°F	Slow	KEY82-G	KEY82-5G
Very Hot	85°F and higher	Extra Slow	KEY83-G	KEY83-5G



SOLVENT BASE PRE-CLEAN

This is an excellent cleaner for all acrylic, urethane, previously painted, primed or bare metal surfaces. Works fast to remove silicones, wax, grease, tar and other contaminants. Flashes quickly leaving no residue. Should be used as a final pre-clean.

PRODUCT #	DESCRIPTION	CASE
KEY90	Solvent Base Pre-Clean	1 gal
KEY90-5G	Solvent Base Pre-Clean	5 gal

May not be sold in 21 VOC areas.



CLEANING RELEASE SOLUTION

Cleaning Release Solution is an adhesive remover for paintless dent repair.

PRODUCT #	DESCRIPTION	SIZE
KEYCRS	Cleaning Release Solution	12 oz



WATERBASE PRE-CLEAN

KEY93 is a great alternative to solvent based pre-cleaners. Very useful in stringent VOC areas. KEY93 is not an aggressive pre-cleaner but is an excellent choice for removing airborne and other contaminants prior to painting.

PRODUCT #	DESCRIPTION	SIZE
KEY93	Keystone Waterbase Pre-Clean	1 gal



GUN WASH

Keystone Gun Wash is a premium virgin solvent blend with excellent cutting power to thoroughly clean spray equipment.

PRODUCT #	DESCRIPTION	SIZE
KEY5-G	Gun Wash	1 gal
KEY5-5G	Gun Wash	5 gal pail
KEY5-16G	Gun Wash	16 gal drum
KEY5-55G	Gun Wash	55 gal drum



ACRYLIC LACQUER THINNER

A fast drying acrylic lacquer thinner. An exceptionally good economy thinner for lacquers, acrylics and primer surfacers. Guaranteed uniformity, giving the user the ultimate in an economy thinner. It is formulated using 100% virgin solvents. Do not use in polyurethane finishes or any other finish when hardeners, catalysts or activators are used.

PRODUCT #	DESCRIPTION	SIZE
KEY10-G	Acrylic Lacquer Thinner	1 gal
KEY10-5G / KEY11-5G (VOC Reg.)	Acrylic Lacquer Thinner	5 gal pail
KEY10-16G	Acrylic Lacquer Thinner	16 gal drum
KEY10-55G	Acrylic Lacquer Thinner	53 gal drum



LOW VOC OPTIONS ARE AVAILABLE IN LOW VOC COMPLIANT SOLVENT SECTION OF THE CATALOG.



PLATINUM REFINISH SERIES

HEADLIGHT RENEWAL COATING



This product is a UV cure coating developed to restore the factory look to plastic headlights. This headlight restoration coating is formulated to cure with “direct sunlight” or with UVA light. Restoring the headlights will increase light output tremendously improving night time driving safety.

PRODUCT #	DESCRIPTION	SIZE
KEY289	Headlight Renew Coating	8 fl oz
KEY290	Headlight Renew Kit	

BED LINER



Bedliner Black KEY975 and Bedliner Tintable KEY976 are 2 component urethane, 3:1 mix coatings that are used to coat truck beds, frames, trunk interiors, floor pans, inside door skins and wheel wells. Kit includes 4 containers of bedliner and 2-10oz cans of activator.

PRODUCT #	DESCRIPTION	SIZE
KEY975	Bed Liner Kit - Black - Compliant	1 Gallon Sprayable Kit
KEY976	Bed Liner Kit - Tintable - Non-compliant	1 Gallon Sprayable Kit

ADHESION PROMOTER



This product creates a strong adhesion of primers and paint to all types of automotive bare plastics and bare rubber parts.

PRODUCT #	DESCRIPTION	SIZE
KEY982	Key Grip Adhesion Promoter	1 Aerosol
KEY982-QT	Key Grip Adhesion Promoter	1 qt

KEY FLEX



A quality product that gives greater elasticity to paint systems. For use on bumpers and flexible parts to reduce cracking or chipping. For use in all Acrylic Lacquers, Acrylic Enamel, and Urethane Paint Systems. Refer to TDS or Label for mixing instructions.

PRODUCT #	DESCRIPTION	SIZE
KEY960	Key Flex Additive	1 pint

GUN CLEANER



Gun Cleaner is great for on-the-fly spray gun cleaning. It works to clean both waterborne and solvent based products.

PRODUCT #	DESCRIPTION	SIZE
KEY501	Keystone Gun Cleaner	15oz Aerosol

HOT ROD MATTE BLACK

Key 9800 Hot Rod Black Matte is a 2 component acrylic urethane coating. It mixes 4:1 with Key 9801 Medium Activator or 9802 Slow Activator. Key 9800 Hot Rod Black Matte is an excellent coating for restoration, striping, coating frames, engine compartments, or any place a primer like coating is needed. This coating is formulated to withstand the same atmospheric conditions as any single-stage urethane system.



Mix 4 part paint to 1 part KEY9801/KEY9802 activator



Apply 1-2 full wet coats



Allow 10-15 min. flash between coats



Pot life 8 hours at 70°F



5.0 VOC
Meets national VOC regulations.

ACTIVATOR SPEED	SLOW	MEDIUM
	KEY9802-QT	KEY9801-QT

PRODUCT #	DESCRIPTION	SIZE
KEY9800-G	Hot Rod Matte Black	1 gal
KEY9800-QT	Hot Rod Matte Black	1 qt

AIR DRY TIMES AT 70° F		FORCE DRY TIMES	
Dust Free	10-15 min.	Delivery	Air Dry 6-8 hours
Tack Free	10-15 min.	Bake	After cool down

PAINT FINISHING TIMES			
	Time to Stripe	Time to Decal	Time to Recoat
Air dry	6-8 hrs (Take special care first 24 hrs)	24 hours	3-4 hours at 70° F
Air Dry	1 hour after cool down	24 hours	After cool down

HOT ROD SATIN BLACK LOW VOC COMPLIANT

Hot Rod Satin Black paint is a 2 component acrylic urethane coatings that are 2.8 VOC compliant. It mixes 4:1 with KEY9811 Medium Activator or KEY9812 Slow Activator. It is an excellent coating for restoration, striping, coating frames, engine compartments, or any place a primer like coating is needed. This coating formulated to withstand the same atmospheric conditions as any single-stage urethane system.



Mix 4 part paint to 1 part KEY9811/KEY9812 activator



Apply 1 full wet coats followed by 1 medium coat.



Allow 5-10 min. flash between coats



Pot life 8 hours at 70°F



2.8 VOC
Meets all VOC regulations.

ACTIVATOR SPEED	SLOW	MEDIUM
	KEY9812-QT	KEY9811-QT

DESCRIPTION	1 GALLON	1 QUART
Hot Rod Satin Black	KEY9810-G	KEY9810-QT

AIR DRY TIMES AT 70° F		FORCE DRY TIMES	
Dust Free	10-15 min.	Delivery	Air Dry 6-8 hours
Tack Free	10-15 min.	Bake	After cool down

PAINT FINISHING TIMES			
	Time to Stripe	Time to Decal	Time to Recoat
Air dry	6-8 hrs (Take special care first 24 hrs)	24 hours	24 hours at 70° F
Air Dry	1 hour after cool down	24 hours	After cool down



PLATINUM REFINISH SERIES



RAPID CURE CLEAR

Rapid Cure Clear (KEY731) is a 2.1 VOC (50-state compliant) high production clear system developed for spot repair and one panel repair. This 4:1 clear is a 3 coat system that can be sanded and buffed in 20-25 minutes air dry or baked for 5 minutes at 130°F

ACTIVATOR DESCRIPTION

KEY732-QT Rapid Cure Clearcoat Activator QT

PRODUCT # DESCRIPTION SIZE

KEY731 Rapid Cure Clear 1 gal

AIR DRY TIMES AT 72°F BAKE AT 130°F

	AIR DRY TIMES AT 72°F	BAKE AT 130°F
Dust Free	2 min.	Dust Free 2 min.
DRY	25 min.	DRY 5 min.
Stripe / Decal	120min.	Stripe / Decal 60min. after cool

RECOMMENDED NOZZLE SETTINGS

	Conventional Gravity	HVLP
Set Up	1.0mm - 1.3mm	1.3mm - 1.4mm



Mix 4 parts clear to 1 part KEY732 activator



Apply 3 full wet coats



No flash time between coats



Air dry - 20-25 min. @72°F
Bake - 5 min. @130°F



2.1 VOC
Meets all VOC regulations.
Available in all markets.



KEY EUROPEAN CLEAR 2.1 VOC CLEARCOAT






Keystone's European Clear 2.1 VOC Clearcoat is a unique 2:1 mix clearcoat for compliance in all areas. This is a premium water clear high production clearcoat that is compatible with all acrylic and polyester color systems. Can be air or force dried for a perfect look.

ACTIVATOR SPEED	SLOW	MEDIUM	FAST
	KEYC48	KEYC47	KEYC46

PRODUCT #	DESCRIPTION	SIZE
KEYC74	Key European Clear 2.1 VOC Clearcoat	5 liter

AIR DRY TIMES AT 70° F		FORCE DRY TIMES	
Dust Free	10-15 min.	Flash	10 min. Purge Before Baking
Tack Free	10-15 min.	Bake	140°F for 35 min.
Dry to Sand	8-12 hrs.		
Buff/Deliver	8-12 hrs.		

RECOMMENDED NOZZLE SETTINGS		
	Conventional Gravity	HVLP
Set Up	1.3mm - 1.4mm	1.3mm - 1.4mm

-  Mix 2 parts clear to 1 part activator w/5-10% Zero VOC urethane grade reducers
-  Apply 2 full wet coats
-  15-20 min. flash between coats
-  Pot life 2 hours at 75°F
-  **2.1 VOC**
Meets lower than national VOC regulations.
Not available in all markets.



KEY PERFORMANCE LE






Key Performance is a 4:1 mix ratio ultra low V.O.C. clear designed specially to meet the most stringent V.O.C. requirements. It sprays easily and has excellent leveling and gloss retention. It can be used as an air dry or bake system clearcoat. This clearcoat utilizes a temperature control activator system. It can be applied over any urethane or polyester basecoat system.

ACTIVATOR SPEED	SLOW	MEDIUM	FAST
	KEY724-QT	KEY723-QT	KEY722-QT

PRODUCT #	DESCRIPTION	SIZE
KEY721-G	Key Performance LE	1 gal
KEY721-QT	Key Performance LE	1 qt

AIR DRY TIMES AT 70° F		FORCE DRY TIMES	
Dust Free	5-10 min.	Flash	5-10 min.
Tack Free	20 min.	Bake	140°F for 30 min.
Dry to Sand	8-10 hrs.		
Buff/Deliver	N/A		

RECOMMENDED NOZZLE SETTINGS		
	Conventional Gravity	HVLP
Set Up	1.2mm - 1.4mm	1.2mm - 1.4mm

-  Mix 4 parts clear to 1 part activator to 10% Zero VOC urethane grade reducers
-  Apply 2 full wet coats
-  5-10 min. flash between coats
-  Pot life 1 hour at 72°F
-  **2.1 VOC**
Meets lower than national VOC regulations.
Available in all markets.

2.1 VOC PRO CLEAR

KEYC21 2.1 VOC Pro Clear is a premium Acrylic Urethane Clear designed for areas that require certain VOC limits. C21 has excellent gloss retention, leveling and cure properties. Can be air dried or forced dried. Simple 4:1 mix ratio makes this clear easy to use. This clear can be applied over all acrylic and polyester color systems.



ACTIVATOR SPEED	SLOW	MEDIUM
	KEYCA22-QT	KEYCA21-QT

PRODUCT #	DESCRIPTION	SIZE
KEYC21-G	Multi-Panel Clearcoat	1 gal
KEYC21-QT	Multi-Panel Clearcoat	1 qt

AIR DRY TIMES AT 75° F		EXPRESS DRY TIMES AT 140° F	
Flash	5-8 min.	Flash between coats	5-10 min.
Dust Free	15-30 min.	Flash before force dry	5 min.
Tack Free	6-8 hrs.	Cycle Time	40 min. @ 140° F (60° C)
Air Dry	Min. 8 hrs. - Max 7 days	Strip Time	1 hr. after cool down
Delivery	Next Day	Decal/Recoat	Next Day
Stripe/Decal	Next Day		
Recoat	Next Day		

RECOMMENDED NOZZLE SETTINGS		
	Conventional Gravity	HVLP
Set Up	1.3mm - 1.4mm	1.3mm - 1.4mm



Mix 4 part clear to 1 part KEYCA21/CA22 catalyst



Apply 1-2 wet coats



5-10 min. flash between coats



Pot life 1-2 hrs. at 75°F



2.1 VOC
Meets all VOC regulations.

KEY D-T-M DIRECT TO METAL

Key D-T-M is a high build, direct to metal primer/surfacer. Excellent corrosion resistance properties when applied to any bare metal, therefore, eliminating the pre-treatment primer step. KEY D-T-M has excellent adhesion to cold rolled steel, aluminum, galvanized, galvaneal, body filler, fiberglass and SMC. Excellent leveling features and sands easily without loading sandpaper. Its medium gray color and superior chemical resistance eliminates the need for primer sealer in many applications. Remove all contaminants with KEY90 and KEY93 before applying.



ACTIVATOR
KEY8885-QT

PRODUCT #	DESCRIPTION	SIZE
KEY8884-G	Key D-T-M Primer	1 gal
KEY8884-QT	Key D-T-M Primer	1 qt

AIR DRY TIMES AT 70° F		FORCE DRY TIMES	
Dust Free	N/A	Flash	N/A
Tack Free	10-15 min.	Bake	140°F for 35 min.
Dry to Sand	2-3 hrs.		
Buff/Deliver	N/A		

RECOMMENDED NOZZLE SETTINGS		
	Conventional Gravity	HVLP
Set Up	1.6mm - 1.8mm	1.6mm - 1.8mm



Mix 4 parts primer to 1 part activator to 5-10% Zero VOC urethane grade reducers



Apply 2-3 coats



10-15 min. flash between coats



Pot life 1 hour at 70°F



2.1 VOC
Meets all VOC regulations. Available in all markets.



NON SANDING SEALER LOW VOC COMPLIANT



KEY840 is a 2-component sealer with excellent solvent resistance and color holdout. Can be used as a non-sanding single coat sealer to cover body repairs and existing finishes to create one uniform surface for topcoats. At 2.1 lbs per gallon VOC, this sealer is compliant in all markets.

ACTIVATOR

KEY841-QT

PRODUCT #	DESCRIPTION	SIZE
KEY840-G	Non-Sanding 2K Urethane Sealer	1 gal
KEY840-QT	Non-Sanding 2K Urethane Sealer	1 qt
KEY840B	Non-Sanding 2K Urethane Sealer - Black	1 gal
KEY840W	Non-Sanding 2K Urethane Sealer - White	1 gal

AIR DRY TIMES AT 70° F		FORCE DRY TIMES	
Dust Free	15 min.	Flash	N/A
Tack Free	30 min.	Bake	N/A
Dry to Sand	2-3hrs.		
Buff/Deliver	N/A		

RECOMMENDED NOZZLE SETTINGS		
	Conventional Gravity	HVLP
Set Up (Primer)	1.4mm-1.6mm	1.3mm-1.4mm



Mix 4 parts sealer to 1 part activator to 5-10% Zero VOC urethane grade reducers



Apply 1-2 wet coats



10-15 min. flash between coats



Pot life 2 hours



2.1 VOC
Meets all VOC regulations. Available in all markets.

1K NON-SANDING SEALER LOW VOC COMPLIANT



Keystone's 1K Non-Sanding Primer/Sealer is a super smooth, one component primer/sealer. It can be used on all previously coated metal surfaces to provide a uniform surface prior to topcoat. KEY842 has tremendous adhesion and excellent color holdout. Ready to spray; no mixing required. Pour unused sealer back in the can for future use. Remove all contaminants with KEY90 and KEY93 before applying. Superior adhesion. Excellent color hold-out. Provides an extremely smooth surface. Use "wet-on-wet"; no sanding required before top-coating. Medium gray for ease of coverage. Can be used on small bare steel cut-through spots.

PRODUCT #	DESCRIPTION	SIZE
KEY842	1K Non-Sanding Sealer	1 gal

AIR DRY TIMES AT 70° F		FORCE DRY TIMES	
Dust Free	N/A	Flash	N/A
Tack Free	15 min.	Bake	N/A
Dry to Sand	N/A		
Buff/Deliver	N/A		

RECOMMENDED NOZZLE SETTINGS		
	Conventional Gravity	HVLP
Set Up (Primer)	1.3mm-1.4mm	1.3mm-1.4mm



Ready to spray



Apply 1 coat



15 min. flash between coats



N/A



2.1 VOC
Meets all VOC regulations. Available in all markets.

WATERBORNE PRIMER



KEY823 is a water based primer sealer designed for excellent adhesion to properly prepared plastics or steel surfaces. This product dries quickly and can be top coated with various waterborne or solvent based products. Remove all contaminants with KEY90 and KEY93 before applying.

PRODUCT #	DESCRIPTION	SIZE
KEY823-G	Waterborne Primer/Sealer	1 gal
KEY823-QT	Waterborne Primer/Sealer	1 qt

-  Ready to spray. Can be reduced 5-10% w/distilled water
-  Apply 1-2 full wet coats
-  10-20 min. flash between coats
-  N/A
-  **.55 VOC**
Meets national VOC regulations.

AIR DRY TIMES AT 70° F		FORCE DRY TIMES	
Dust Free	N/A	Flash	Plenty of air flow
Tack Free	N/A	Bake	Use heat lamp
Dry to Sand	1-2 hrs.		
Buff/Deliver	N/A		

RECOMMENDED NOZZLE SETTINGS		
	Conventional Gravity	HVLP
Set Up	1.6mm	1.6mm

PRIMER SURFACER



Keystone's Primer/Surfacer dries fast and is a high build, versatile two component system that can be utilized as a primer/surfacer and a sealer. Dries fast and sands easily without loading the sandpaper. This primer can be sprayed on the backside of properly cleaned e-coated panels without sanding. Formulated with corrosion resistant properties eliminates self etch primer on cut through and other small bare metal areas. Has excellent adhesion and solvent resistance with all topcoat paint systems. Remove all contaminants with KEY90 and KEY93 before applying.






ACTIVATOR

KEYPA21

PRODUCT #	DESCRIPTION	SIZE
KEYP21	Primer Surfacer 2.1 VOC	1 gal
KEYP214	Primer Surfacer 2.1 VOC	1 qt

AIR DRY TIMES AT 70° F		FORCE DRY TIMES	
Dust Free	5 min.	Flash	N/A
Tack Free	10-15 min.	Bake	140°F for 15-20 min.
Dry to Sand	60-90 min.		
Buff/Deliver	N/A		

RECOMMENDED NOZZLE SETTINGS		
	Conventional Gravity	HVLP
Set Up	1.6mm - 1.8mm	1.6mm - 1.8mm

-  Mix 4 parts primer to 1 part activator to 1 part Zero VOC reducer
-  Apply 2-3 full wet coats
-  15 min. flash between coats
-  Pot life 90 min. at 70°F
-  **2.1 VOC**
Meets lower than national VOC regulations. Available in all markets.

SELF-ETCH PRIMER - 1K PRIMER



Keystone's 1K Self Etch Primer is a single component, self-leveling, bare metal primer filler. It's designed to give maximum adhesion and corrosion resistance on all types of bare metal. What makes this bare metal primer unique is that it fills as it primes bare metal, aluminum and galvanized steel. Available in ready to spray quart or aerosol. Rusted or corroded metal should be sandblasted and thoroughly cleaned. Remove all contaminants with KEY90 and KEY93 before applying.



Ready to spray



Apply 1-2 full wet coats



Allow 10-15 min. flash between coats



N/A



2.1 VOC
Meets national VOC regulations.

PRODUCT #	DESCRIPTION	SIZE
KEY8124	Self-Etch 1K Primer	1 qt
KEY893	Self-Etch 1K Primer - Aerosol	17.75 oz

AIR DRY TIMES AT 70° F		FORCE DRY TIMES	
Dust Free	N/A	Flash	N/A
Tack Free	30-60 min.	Bake	N/A
Dry to Sand	N/A		
Buff/Deliver	N/A		

RECOMMENDED NOZZLE SETTINGS		
	Conventional Gravity	HVLP
Set Up (Primer)	1.3mm-1.5mm	1.3mm

MATTE CLEARCOAT



Matte Clearcoat is a two component, two coat acrylic urethane coating. It mixes in 3 different ratios to achieve different gloss levels: Flat, Eggshell and Semi-gloss. 50 State Compliant, available in all markets.

ACTIVATORS	SIZE
KEY791-QT	1 QT
KEY791-HP	1/2 PT

PRODUCT #	DESCRIPTION	SIZE
KEY798-G	Matte Clear	1 gal
KEY798-QT	Matte Clear	1 qt

AIR DRY TIMES AT 70° F		FORCE DRY TIMES	
Dust Free	10-15 min.	Flash	N/A
Tack Free	10-15 min.	Bake	N/A
Dry to Sand	8-12 hours		
Buff/Deliver	24 hours		

RECOMMENDED NOZZLE SETTINGS		
	Conventional Gravity	HVLP
Set Up	1.3mm - 1.5mm	1.3mm - 1.5mm



Mix 4 parts clear to 1 part activator for semi-gloss, Mix 5 parts clear to 1 part activator for Eggshell and Mix 6 parts clear to 1 part activator for Flat/Matte finish.



Apply 2 single wet coats



5-10 min. flash between coats



Pot life 1 hour at 70°F



2.1 VOC
Meets lower than national VOC regulations. Available in all markets.



PLATINUM REFINISH SERIES



COMPLIANT GUN WASH

KEY11G is a 100% virgin solvent blend that meets VOC regulations. It provides uniform quality and cutting power while also saving you time in cleaning spray guns as well as being very affordable for all shops.

PRODUCT #	DESCRIPTION	SIZE
KEY11-G	Compliant Gun Wash	1 gal
KEY11-5G	Compliant Gun Wash	5 gal pail



RAIN AUTOMATIC GUN CLEANER SOLUTION

SCAQMD Rule 102 Compliant. Developed for automatic cleaning of spray guns used with water based paints. Cleans waterborne coatings as easily as solvents clean traditional paints. Mix one 1 gallon of concentrate with 3 or 4 gallons of tap water in five 5 gallon or larger pail and thoroughly mix. Connect to gun washer hoses. Can be used in all spray gun washers designed for water base coating. For use in all Manual or Automatic spray gun cleaning equipment. Can be coagulated, refreshed, and re-used 2-4 times.

PRODUCT #	DESCRIPTION	CASE
CUMCPRAIN3	Rain 3 Water Base Solvent	1 gal
CUMCPRAIN3CA	Rain 3 Water Base Solvent - CA Compliant	1 gal



HEADLIGHT RENEWAL COATING

This product is a UV cure coating developed to restore the factory look to plastic headlights. This headlight restoration coating is formulated to cure with "direct sunlight" or with UVA light. Restoring the headlights will increase light output tremendously improving night time driving safety.

PRODUCT #	DESCRIPTION	SIZE
KEY289	Headlight Renew Coating	8 fl oz
KEY290	Headlight Renew Kit	

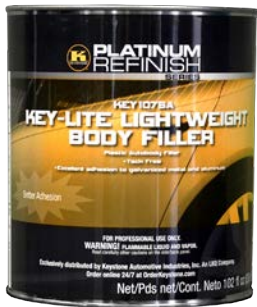


ZERO VOC REDUCERS

Keystone Zero V.O.C. reducer is designed for urethane basecoats and topcoats. Made with 100% virgin compliant solvents that will not increase the V.O.C. of the mixed product.

TEMPERATURE		SPEED	1 GAL
Cold	60°F - 70°F	Fast	KEYCF831
Warm	70°F - 80°F	Medium	KEYCF832
Hot	80°F - 90°F	Slow	KEYCF833

LOW VOC COMPLIANT - SOLVENTS



KEY-LITE LIGHTWEIGHT BODY FILLER

Keystone's Key Lite is one of America's premier body fillers. Key Lite contains a unique additive that promotes adhesion to galvanized and aluminum surfaces and provides superior corrosion protection to properly prepared sheet metal. Blended from pure homogenized materials to our specifications, Key Lite is fresh the day you receive it. Our process of small batches insures the freshest stock and high quality vacuum processed material for easy application and no pin holes. Blue hardener included.

Easy sanding without clogging sandpaper. Tack free. Excellent adhesion to galvanized, aluminum, fiberglass & wood surfaces. Superior corrosion protection. Vacuum processed to reduce pinholes.

PRODUCT #	DESCRIPTION	SIZE
KEY1076A	Plastic Auto Body Filler	1 Gal
KEY1079A	Plastic Auto Body Filler	5 Gal



PREMIUM PLUS BODY FILLER

Keystone's Premium Plus Body Filler is a premium quality, tack free/stain resistant, polyester body filler formulated with a special additive that reduces heat friction for superior sanding. It offers excellent adhesion to metal, galvanized metal, aluminum, fiberglass and wood. It is vacuum processed creating an extra smooth formula for improved spreadability and pinhole reduction. This stain resistant formula reduces the chances of costly come-backs on basecoat/clearcoat paint systems. Blue hardener included.

Superior sandability. Highest grade resin available reduces risk of staining. Excellent adhesion to aluminum surfaces. Extra smooth spreading. Tack free. Completely clog free. Can be intermixed with Key-Flo to adopt your personal formula.

PRODUCT #	DESCRIPTION	SIZE
KEY1071A	Lightweight Filler	1 Gal



KEY-FLO

Keystone's Key-Flo is a two part ultra smooth finishing and blending putty that incorporates a unique ingredient. Patented technology allows filler to chemically bond to high tech metals such as galvanized metal, aluminum and high strength steel. Key-Flo's unique thinner viscosity formula is tack free, stain resistant with excellent spreading and sanding properties. It works ideally as an intermixable system customizing blend with Premium Plus Gold without sacrificing quality.

Instantly powders without clogging. Stain resistant. No bleed through. Can be applied to galvanized metal, aluminum, steel, body filler, fiberglass, SMC, OEM, paint & most cured two-part primers. Speeds up repair process without sacrificing quality. Self-leveling. Extends life of sandpaper. Intermix with Premium Plus to adopt your personal formula.

PRODUCT #	DESCRIPTION	SIZE
KEY1075A	Flowable Polyester Putty	24 oz. Tube



3M BODY FILLER AND GLAZE

3M™ Platinum™ Plus is manufactured with only the highest quality ingredients, including our proprietary adhesion promoter. Platinum™ Plus is a super creamy formula that achieves extreme adhesion to Galvanized Steel, Aluminum, E-Coat, Fiberglass, SMC, cured Epoxy, Urethane and Primers.

PRODUCT #	DESCRIPTION	SIZE
MMM01131	3M™ Platinum™ Plus Body Filler	1 gal
MMM31180	3M™ Platinum™ Plus Finishing Glaze	30 oz
MMM05863	3M™ Platinum™ Plus Body Filler for DMS	9.3 fl oz tube
MMM05862	3M™ Platinum™ Glaze for DMS	9.3 fl oz tube
MMM01231	3M™ Platinum™ Body Filler	3 gal mechanical pail
MMM31131	3M™ Platinum™ Select Filler	1 gal



3M SHORT STRAND REINFORCED BODY FILLER

3M™ Short Strand Reinforced Filler can be used alone or in conjunction with fiberglass tape, cloth or mat to repair and rebuild rusted-out metal or damaged fiberglass materials. It is reinforced with short-strand fiberglass to create water resistant repairs that are twice the strength of ordinary body fillers. Previously sold as Marson® Mar-Glass®.

PRODUCT #	DESCRIPTION	SIZE
MMM05815	3M™ Short Strand Reinforced Body Filler	1 qt
MMM05816	3M™ Short Strand Reinforced Body Filler	1 gal



3M BLUE CREME HARDENER

3M(TM) Cream Hardener mixes with 2-part fillers, putties and glazes to create high-quality, long-lasting repairs. When filler and hardener are mixed, a chemical reaction occurs to create a mixture that will deliver a strong, lasting repair. Our hardener is smooth and easy to mix in.

PRODUCT #	DESCRIPTION	SIZE
MMM05766	3M™ Blue Creme Hardener	2.75 oz



METAL BITE FINISHING GLAZE

Metal Bite is a two-component, polyester finishing glaze that quickly fills sand scratches and other minor imperfections. Purchase includes one tube of blue cream hardener.

PRODUCT #	DESCRIPTION	SIZE
SEM39592	Metal Bite Finishing Glaze	31 oz.
SEM39599	Metal Bite Finishing Glaze	15 fl. oz. Pouch



BUMPER BITE FLEXIBLE GLAZE

Bumper Bite™ is a two-component flexible polyester filler that quickly fills sand scratches, pinholes, and other minor imperfections on many automotive substrates. Purchase includes one tube of blue cream hardener.

PRODUCT #	DESCRIPTION	SIZE
SEM40482	Bumper Bite Flexible Glaze	20 oz.
SEM40489	Bumper Bite Flexible Glaze	14 fl. oz. Pouch



CARBO FILL +

Carbo Fill+ is a carbon fiber and short strand fiberglass enriched filler for repairing SMC, fiberglass, rigid plastic, steel and aluminum. Purchase includes one tube of blue cream hardener.

PRODUCT #	DESCRIPTION	SIZE
SEM40542	Carbo Fill +	27 oz
SEM40549	Carbo Fill +	14 fl. oz. Pouch



RAGE XTREME

A lightweight body filler is the first truly pinhole-free premium lightweight filler in the market. Easy spreading formula self-levels to provide a smooth surface that is free of voids, making Rage Xtreme easy to shape and work! It uses improved talcs and filler to provide easy sanding, and self-levels without losing its ability to hang on vertical surfaces. ZNX-7 patented technology quickly provides superior adhesion to steel, galvanized steel and aluminum much sooner in the repair, ensuring faster and easier sanding without the risk of pulling back the featheredge and having to re-apply filler!

PRODUCT #	DESCRIPTION	SIZE
FIB120	Rage Xtreme Filler	1 gal



EVERGLASS

Short strand, fiberglass reinforced body filler. High strength, high build and water proof which makes it excellent for repairing holes, rusted metal, body seams and shattered fiberglass. Contains ZNX-7 for superior adhesion and corrosion resistance to bare steel, galvanized steel and aluminum. Should be finished with body filler or polyester glazing putty. Blue cream hardener included.

PRODUCT #	DESCRIPTION	SIZE
FIB632	Everglass Fiberglass Filler	1 qt
FIB622	Everglass Fiberglass Filler	1 gal



GLASS LITE

The first light weight, short strand fiber reinforced body filler to hit the market! This unique reinforced filler offers all of the benefits of typical short strand fiber reinforced filler, while providing extremely easy sanding and easy spreading! Sands to a finish quality, eliminating the need to apply a light weight body filler. Rustproof and waterproof, it can be used for a variety of repairs. Can be applied to bare steel, galvanized steel, aluminum, fiberglass, SMC, plaster, concrete, masonry and wood.

PRODUCT #	DESCRIPTION	SIZE
FIB638	Glass Lite Fiberglass Filler	1 qt
FIB639	Glass Lite Fiberglass Filler	1 gal



KITTY HAIR

Best known for its bridging capabilities in rebuilding shattered fiberglass and reinforcing torn or rusted areas of sheet metal. Formulated with long strands of chopped fiberglass. Double the strength of standard fillers. Waterproof. Rustproof. Can be used with or without fiberglass cloth or mat. Should be finished with body filler or polyester glazing putty. Blue cream hardener included.

PRODUCT #	DESCRIPTION	SIZE
FIB868	Kitty Hair Filler	1 qt
FIB869	Kitty Hair Filler	1 gal



METAL-2-METAL

A metallized body filler that uses a high density resin and pure aluminum powder. It is ideal for application in areas vulnerable to high stress and impact such as body seams, door latches, hinges, bolts, rivets, etc. Can be applied to metal, galvanized metal, aluminum and fiberglass. It's stain resistant and offers a written corrosion warranty.

PRODUCT #	DESCRIPTION	SIZE
FIB889	Metal-2-Metal	1 qt



FIBER TECH

Fiber Tech is as close to SMC technology as you can get in a tube. This unique formula includes a combination of glass fiber and Kevlar® pulp, which improves density and strength while minimizing thermal contraction and expansion. Fiber Tech also includes extra fine long strand fibers to provide structural strength and repairability of fractured body panels, ground effects and trim panels. Fiber Tech is also ideal for repairing damage and cracks in RIM, RRIM, GTX, Xenoy, ABS, POPO Nylon and other rigid composite panels.

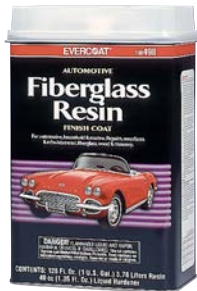
PRODUCT #	DESCRIPTION	SIZE
FIB633	Fiber Tech Reinforced Compound Filler	24 oz



METAL GLAZE

A two part ultra smooth finishing and blending putty that incorporates ZNX-7 patented technology. ZNX-7 allows filler to chemically bond to high tech metals such as galvanized metal, aluminum and high strength steel. It's unique thinner viscosity formula is tack-free, stain resistant with excellent spreading and sanding properties. It works ideally as an intermixable system customizing blend with other Metalworks products without sacrificing quality.

PRODUCT #	DESCRIPTION	SIZE
FIB416	Everglass Fiberglass Filler	30 oz



FIBERGLASS RESIN

Heavy thixotropic formula that will not run or sag, and will cure to a non-tacky surface. Wets out mat and cloth quickly. Can be filed, sanded or drilled. Impact resistant. Waterproof. Should be used with fiberglass mat, cloth or tape to rebuild and repair. Liquid hardener is included.

PRODUCT #	DESCRIPTION	SIZE
FIB499	Fiberglass Resin	1 qt
FIB498	Fiberglass Resin	1 gal



CREAM HARDENER

Quick hardening, non-separating, cream hardeners formulated for use with body fillers, specialty fillers and polyester finishing putties. Large quantities available.

PRODUCT #	DESCRIPTION	SIZE
FIB354	Cream Hardener - Blue	2.75 oz tube
FIB359	Cream Hardener - Blue	4 oz Tube



KEY SCUFF & PREP AGENT

Key Scuff is specially designed to easily abrade and clean painted panels and plastic bumpers with less effort. It enhances coating adhesion by ensuring cleanliness and consistent surface profiling, especially in hard to reach areas. Key Scuff helps coatings bond more securely to the treated surface. It contains special abrasives that will not cause swelling in blend areas.

PRODUCT #	DESCRIPTION	SIZE
KEY627	Key Scuff & Prep Agent	6.6 lbs
KEY628	Key Scuff & Prep Agent	22 oz



SCUFF & CLEAN

Scuff & Clean is an abrasive paste that cleans and prepares panels for repair or refinish. Now available in an improved formula and a convenient gallon pump. Improved formula provides better sudsing, easier rinsing and no settling.



PRODUCT #	DESCRIPTION	SIZE
SEM38398	SCUFF AND CLEAN TUBE	16 oz



CUBITRON™ II ABRASIVES

Our Cubitron(TM) II Hookit(TM) Clean Sanding Abrasive Disc 737U combines the highest 3M technology for automotive repair. Its long-lasting triangular shaped grain and multi-hole pattern for superior dust extraction make the disc ideal for paint removal, rough body filler shaping, fine feather-edging or final prep before blending or priming. Our Hookit(TM) system makes for quick disc change-outs.



PRODUCT #	DESCRIPTION	GRADE	SIZE
MMM31361	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc	80+	3 in
MMM31362	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc	120+	3 in
MMM31363	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc	150	3 in
MMM31364	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc	180+	3 in
MMM31366	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc	80+	5 in
MMM31367	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc	120+	5 in
MMM31368	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc	150	5 in
MMM31369	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc	180+	5 in
MMM31370	3M™ Cubitron™ II Clean Sanding Hookit™ Abrasive Disc	40+	6 in
MMM31371	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc	80+	6 in
MMM31373	3M™ Cubitron™ II Clean Sanding Hookit™ Abrasive Disc	150+	6 in
MMM31374	3M™ Cubitron™ II Clean Sanding Hookit™ Abrasive Disc	180+	6 in
MMM31375	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc	40	8 in
MMM31376	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc	80	8 in
MMM31461	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc	220	3 in
MMM31471	3M™ Cubitron™ II Clean Sanding Hookit™ Abrasive Disc	220+	5 in
MMM31481	3M™ Cubitron™ II Clean Sanding Hookit™ Abrasive Disc	220+	6 in
MMM33413	3M™ Cubitron™ II Abrasive Fibre Disc	36+	5 in x 7/8 in (125mm x 22mm)
MMM33415	3M™ Cubitron™ II Abrasive Fibre Disc	60+	5 in x 7/8 in (125mm x 22mm)
MMM33416	3M™ Cubitron™ II Abrasive Fibre Disc	80+	5 in x 7/8 in (125mm x 22mm)
MMM33425	3M™ Cubitron™ II Abrasive Fibre Disc	36+	7 in x 7/8 in (180mm x 22mm)
MMM33427	3M™ Cubitron™ II Abrasive Fibre Disc	60+	7 in x 7/8 in (180mm x 22mm)
MMM33428	3M™ Cubitron™ II Abrasive Fibre Disc	80+	7 in x 7/8 in (180mm x 22mm)
MMM34440	3M™ Cubitron™ II Clean Sanding Hookit™ Sheet Roll	40+	70 mm x 8 m
MMM34442	3M™ Cubitron™ II Clean Sanding Hookit™ Sheet Roll	80+	70 mm x 12 m
MMM34444	3M™ Cubitron™ II Clean Sanding Hookit™ Sheet Roll	120+	70 mm x 12 m
MMM34445	3M™ Cubitron™ II Clean Sanding Hookit™ Sheet Roll	150+	70 mm x 12 m
MMM34446	3M™ Cubitron™ II Clean Sanding Hookit™ Sheet Roll	180+	70 mm x 12 m
MMM34447	3M™ Cubitron™ II Clean Sanding Hookit™ Sheet Roll	220+	70 mm x 12 m
MMM34490	3M™ Cubitron™ II Hookit™ File Sheet	40+	2 3/4 in x 16 1/2 in
MMM34492	3M™ Cubitron™ II Hookit™ File Sheet	80+	2 3/4 in x 16 1/2 in
MMM34494	3M™ Cubitron™ II Hookit™ File Sheet	120+	2 3/4 in x 16 1/2 in
MMM34495	3M™ Cubitron™ II Hookit™ File Sheet	150+	2 3/4 in x 16 1/2 in
MMM34496	3M™ Cubitron™ II Hookit™ File Sheet	180+	2 3/4 in x 16 1/2 in
MMM34497	3M™ Cubitron™ II Hookit™ File Sheet	220+	2 3/4 in x 16 1/2 in
MMM35500	3M™ Cubitron™ II Clean Sanding Hookit™ Sheet Roll	40+	80 mm x 8 m
MMM35501	3M™ Cubitron™ II Clean Sanding Hookit™ Sheet Roll	80+	80 mm x 12 m
MMM35502	3M™ Cubitron™ II Clean Sanding Hookit™ Sheet Roll	120+	80 mm x 12 m
MMM35503	3M™ Cubitron™ II Clean Sanding Hookit™ Sheet Roll	150+	80 mm x 12 m
MMM35504	3M™ Cubitron™ II Clean Sanding Hookit™ Sheet Roll	180+	80 mm x 12 m
MMM35505	3M™ Cubitron™ II Clean Sanding Hookit™ Sheet Roll	220+	80 mm x 12 m
MMM35510	3M™ Cubitron™ II Hookit™ File Sheet Dust Free	40+	95 mm x 177 mm
MMM35511	3M™ cubitron™ II Hookit™ File Sheet Dust Free	80+	95 mm x 177 mm
MMM35512	3M™ Cubitron™ II Hookit™ File Sheet Dust Free	120+	95 mm x 177 mm
MMM35513	3M™ Cubitron™ II Hookit™ File Sheet Dust Free	150+	95 mm x 177 mm
MMM35514	3M™ Cubitron™ II Hookit™ File Sheet Dust Free	180+	95 mm x 177 mm
MMM35515	3M™ Cubitron™ II Hookit™ File Sheet Dust Free	220+	95 mm x 177 mm



PURPLE CLEAN AND SAND

These premium discs feature high-end abrasives that are in it for the long haul. Experience improved cut rates and extended disc life. With the revolutionary Clean Sanding multi-hole pattern technology, these discs have the incredible built-in ability to greatly improve disc performance with or without a tool vacuum system – and deliver a more consistent finish.

GRADE	6" HOOKIT
P1500	MMM30667
P1200	MMM30668
P1000	MMM30669
P800	MMM30670
P600	MMM30671

GRADE	6" HOOKIT
P500	MMM01810
P400	MMM01811
P320	MMM01812
P280	MMM01813
P240	MMM01814



BLUE ABRASIVES

Use for paint removal and filler sanding.

PRODUCT #	DESCRIPTION	GRADE	SIZE
MMM36142	3M™ Hookit™ Blue Abrasive Disc Multi-hole	80	3 in
MMM36144	3M™ Hookit™ Blue Abrasive Disc Multi-hole	120	3 in
MMM36145	3M™ Hookit™ Blue Abrasive Disc Multi-hole	150	3 in
MMM36146	3M™ Hookit™ Blue Abrasive Disc Multi-hole	180	3 in
MMM36147	3M™ Hookit™ Blue Abrasive Disc Multi-hole	220	3 in
MMM36148	3M™ Hookit™ Blue Abrasive Disc Multi-hole	240	3 in
MMM36150	3M™ Hookit™ Blue Abrasive Disc Multi-hole	320	3 in
MMM36151	3M™ Hookit™ Blue Abrasive Disc Multi-hole	400	3 in
MMM36152	3M™ Hookit™ Blue Abrasive Disc Multi-hole	500	3 in
MMM36153	3M™ Hookit™ Blue Abrasive Disc Multi-hole	600	3 in
MMM36154	3M™ Hookit™ Blue Abrasive Disc Multi-hole	800	3 in
MMM36157	3M™ Hookit™ Blue Abrasive Disc Multi-hole	80	5 in
MMM36159	3M™ Hookit™ Blue Abrasive Disc Multi-hole	120	5 in
MMM36160	3M™ Hookit™ Blue Abrasive Disc Multi-hole	150	5 in
MMM36161	3M™ Hookit™ Blue Abrasive Disc Multi-hole	180	5 in
MMM36162	3M™ Hookit™ Blue Abrasive Disc Multi-hole	220	5 in
MMM36163	3M™ Hookit™ Blue Abrasive Disc Multi-hole	240	5 in
MMM36165	3M™ Hookit™ Blue Abrasive Disc Multi-hole	320	5 in
MMM36166	3M™ Hookit™ Blue Abrasive Disc Multi-hole	400	5 in
MMM36167	3M™ Hookit™ Blue Abrasive Disc Multi-hole	500	5 in
MMM36168	3M™ Hookit™ Blue Abrasive Disc Multi-hole	600	5 in
MMM36169	3M™ Hookit™ Blue Abrasive Disc Multi-hole	800	5 in
MMM36170	3M™ Hookit™ Blue Abrasive Disc Multi-hole	40	6 in
MMM36172	3M™ Hookit™ Blue Abrasive Disc Multi-hole	80	6 in
MMM36174	3M™ Hookit™ Blue Abrasive Disc Multi-hole	120	6 in
MMM36175	3M™ Hookit™ Blue Abrasive Disc Multi-hole	150	6 in

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BLUE ABRASIVES (Continued)

PRODUCT #	DESCRIPTION	GRADE	SIZE
MMM36177	3M™ Hookit™ Blue Abrasive Disc Multi-hole	220	6 in
MMM36178	3M™ Hookit™ Blue Abrasive Disc Multi-hole	240	6 in
MMM36180	3M™ Hookit™ Blue Abrasive Disc Multi-hole	320	6 in
MMM36181	3M™ Hookit™ Blue Abrasive Disc Multi-hole	400	6 in
MMM36182	3M™ Hookit™ Blue Abrasive Disc Multi-hole	500	6 in
MMM36183	3M™ Hookit™ Blue Abrasive Disc Multi-hole	600	6 in
MMM36184	3M™ Hookit™ Blue Abrasive Disc Multi-hole	800	6 in
MMM36187	3M™ Hookit™ Blue Abrasive Sheet Roll Multi-hole	80	2.75"x13y
MMM36189	3M™ Hookit™ Blue Abrasive Sheet Roll Multi-hole	120	2.75"x13y
MMM36190	3M™ Hookit™ Blue Abrasive Sheet Roll Multi-hole	150	2.75"x13y
MMM36191	3M™ Hookit™ Blue Abrasive Sheet Roll Multi-hole	180	2.75"x13y
MMM36192	3M™ Hookit™ Blue Abrasive Sheet Roll Multi-hole	220	2.75"x13y
MMM36193	3M™ Hookit™ Blue Abrasive Sheet Roll Multi-hole	240	2.75"x13y
MMM36195	3M™ Hookit™ Blue Abrasive Sheet Roll Multi-hole	320	2.75"x13y
MMM36196	3M™ Hookit™ Blue Abrasive Sheet Roll Multi-hole	400	2.75"x13y
MMM36197	3M™ Hookit™ Blue Abrasive Sheet Roll Multi-hole	500	2.75"x13y
MMM36198	3M™ Hookit™ Blue Abrasive Sheet Roll Multi-hole	600	2.75"x13y
MMM36200	3M™ Stikit™ Blue Abrasive Disc Roll	40	6 in
MMM36202	3M™ Stikit™ Blue Abrasive Disc Roll	80	6 in
MMM36204	3M™ Stikit™ Blue Abrasive Disc Roll	120	6 in
MMM36205	3M™ Stikit™ Blue Abrasive Disc Roll	150	6 in
MMM36206	3M™ Stikit™ Blue Abrasive Disc Roll	180	6 in
MMM36207	3M™ Stikit™ Blue Abrasive Disc Roll	220	6 in
MMM36208	3M™ Stikit™ Blue Abrasive Disc Roll	240	6 in
MMM36210	3M™ Stikit™ Blue Abrasive Disc Roll	320	6 in
MMM36211	3M™ Stikit™ Blue Abrasive Disc Roll	400	6 in
MMM36212	3M™ Stikit™ Blue Abrasive Disc Roll	500	6 in
MMM36213	3M™ Stikit™ Blue Abrasive Disc Roll	600	6 in
MMM36214	3M™ Stikit™ Blue Abrasive Disc Roll	800	6 in
MMM36215	3M™ Stikit™ Blue Abrasive Sheet Roll	40	2.75 in x 10 yd
MMM36217	3M™ Stikit™ Blue Abrasive Sheet Roll	80	2.75 in x 20 yd
MMM36219	3M™ Stikit™ Blue Abrasive Sheet Roll	120	2.75 in x 30 yd
MMM36220	3M™ Stikit™ Blue Abrasive Sheet Roll	150	2.75 in x 30 yd
MMM36221	3M™ Stikit™ Blue Abrasive Sheet Roll	180	2.75 in x 30 yd
MMM36222	3M™ Stikit™ Blue Abrasive Sheet Roll	220	2.75 in x 30 yd
MMM36223	3M™ Stikit™ Blue Abrasive Sheet Roll	240	2.75 in x 30 yd
MMM36225	3M™ Stikit™ Blue Abrasive Sheet Roll	320	2.75 in x 45 yd
MMM36226	3M™ Stikit™ Blue Abrasive Sheet Roll	400	2.75 in x 45 yd
MMM36227	3M™ Stikit™ Blue Abrasive Sheet Roll	500	2.75 in x 45 yd
MMM36228	3M™ Stikit™ Blue Abrasive Sheet Roll	600	2.75 in x 45 yd



RED ABRASIVES

A comprehensive “Best in Class” line of economical abrasives designed to meet your sanding needs. The Red Hookit™ products are fast cutting and long lasting to increase productivity, with a re-attachable fastening system to extend disc life through reuse.

GRADE	6" PSA DISC ROLL	6" HOOKIT	2.75" X 16.5" HOOKIT	2.75" X 16.5" PSA	SHEET ROLL PSA
P1500	-	MMM01184	-	-	-
P1200	MMM01103	MMM01185	-	-	-
P1000	MMM01104	MMM01186	-	-	-
P800	MMM01105	MMM01187	-	-	-
P600	MMM01106	MMM01189	-	-	-
P500	MMM01107	MMM01191	-	-	-
P400	MMM01108	MMM01218	-	-	MMM00166
P320	MMM01109	MMM01219	MMM01177	-	MMM01167
P240	MMM01110	MMM01220	-	-	MMM01168
P220	MMM01111	MMM01221	MMM01178	-	MMM01169
P180	MMM01112	MMM01222	MMM01179	-	MMM01170
P150	MMM01113	MMM01223	MMM01180	-	-
P120	MMM01114	MMM01224	-	-	MMM01172
P100	MMM01115	MMM01225	-	-	-
40D	MMM01117	MMM01262	MMM01182	MMM01175	-
80D	MMM01116	MMM01261	MMM01181	MMM01174	MMM01173

TRIZACT™ HOOKIT™ DISCS

Trizact technology is utilized to scuff without burning through edges. Produces a scratch finish that will accept light colored metallic paints. Quickly prepares entire panels for blending. Produces a dense scratch pattern that minimizes shiny spots on panels. Can be used with a DA sander or by hand.



PRODUCT #	DESCRIPTION	SIZE
MMM02091	Trizact™ Hookit™ Blending Disc, P1000 grit	3"
MMM02090	Trizact™ Hookit™ Blending Disc, P1000 grit	6"

TRIZACT™ HOOKIT™ FOAM DISCS

Foam disc used in a spot repair system for removing P1200-P1500 grade sand scratches prior to using 3M™ Perfect-It™3000 Panel Repair System.



PRODUCT #	DESCRIPTION	SIZE
MMM02087	Trizact™ Hookit™ Foam Discs, P3000 grit	3"
MMM02085	Trizact™ Hookit™ Foam Discs, P3000 grit	6"
MMM30362	Trizact™ Hookit™ Foam Disc, 5000 grit	3"
MMM30662	Trizact™ Hookit™ Foam Disc, 5000 grit	6"



TRIZACT™ HOOKIT™ CLEAR COAT DISCS

Incorporates Trizact™ technology for uniform and consistent finish. Use damp to level minor dust nibs and for light sanding of mismatched orange peel on all automotive paints.



PRODUCT #	DESCRIPTION	SIZE
MMM02094	Trizact™ Hookit™ Clear Coat Sanding Disc, P1500 grit	3"
MMM02088	Trizact™ Hookit™ Clear Coat Sanding Disc, p1500	6"

HOOKIT™ DISC PADS

Primer finishing pad used to support 3M™ Hookit™ discs, grades P320-P500. Fits random orbital sanders with 5/16-24 internal threads. Maximum operating speed 12,000 rpm.



PRODUCT #	DESCRIPTION	SIZE
MMM05551	Hookit™ Clean Sanding Painter's Backup Pad (purple with holes)	6"
MMM05778	Painter's Disc Pad with Hookit™ (purple without holes)	6"
MMM05776	Hookit™ Disc Pad (yellow without holes)	6"
MMM05576	StickIt™ Disc Pad (yellow without holes)	6"

HOOKIT™ SOFT INTERFACE PAD

Used with standard Hookit™ Back-Up Pad, increases conformability, allowing the technician to follow contours and get in closer to most edges. Constructed of a soft durable foam, with 6 dust holes. Used with both dust free and non-dust free discs.



PRODUCT #	DESCRIPTION	SIZE
MMM05777	Hookit™ Soft Interface Pad	6 x 1/2 x 3/4"

CUBITRON II ROLOCS

3M's Cubitron™ II Roloc™ Fibre Discs 786C is built for grinding, weld blending, deburring and other tough metal finishing jobs. 3M™ Precision Shaped Grain – a tough, hard, sharp ceramic abrasive – is resin-bonded to a stiff fiber backing. This disc lasts significantly longer than conventional ceramic grain discs, delivering a lower cost per grind with fewer disc changes.



PRODUCT #	DESCRIPTION	GRADE	SIZE
MMM33377	3M™ Cubitron™ II Roloc™ Fibre Disc 786C	36+	50 mm
MMM33379	3M™ Cubitron™ II Roloc™ Fibre Disc 786C	60+	50 mm
MMM33380	3M™ Cubitron™ II Roloc™ Fibre Disc 786C	80+	50 mm
MMM33389	3M™ Cubitron™ II Roloc™ Fibre Disc 786C	36+	75mm
MMM33391	3M™ Cubitron™ II Roloc™ Fibre Disc 786C	60+	75mm
MMM33392	3M™ Cubitron™ II Roloc™ Fibre Disc 786C	80+	75mm



CUBITRON II CUT OFF WHEELS

The 3M™ Cubitron™ II Cut-Off Wheels with Precision Shaped Grain are engineered to cut faster than competitive ceramic products offering significant productivity gains. The collision repair professionals value its fast cutting action on heat-sensitive metals and its cutting efficiency, yielding 2 to 7x more cuts than conventional cut-off wheels in many cases.

PRODUCT #	DESCRIPTION	SIZE
MMM33455	3M™Cubitron™ II Cut-Off Wheel	75 mm x 1.6 mm x 9.53 mm
MMM33456	3M™Cubitron™ II Cut-Off Wheel	75 mm x 1 mm x 9.53 mm
MMM33460	3M™Cubitron™ II Cut-Off Wheel	100 mm x 1 mm x 9.53 mm
MMM33467	3M™Cubitron™ II Cut-Off Wheel	115 mm x 1 mm x 22.23 mm



SCOTCH-BRITE™ PADS

General Purpose Pads can be used for scuffing before applying paint and primer-surfacer. Also used for used car reconditioning, cleaning upholstery, headlins & door pads, chrome & white wall tires. Ultra Fine Pads are made of nylon web and can be used for final sanding of primer/surfacer. Both rinse clean and do not rust. Can be used over and over.

PRODUCT #	DESCRIPTION	SIZE
MMM07447	General Purpose Hand Pad	20 pads per box, 6" x 9" pad
MMM07448	Ultra Fine Hand Pad	20 pads per box, 6" x 9" pad
MMM07521	Multi-Flex Abrasive Sheet Roll, Very Fine	60 per roll, 8" x 20'
MMM07522	Multi-Flex Abrasive Sheet Roll, Ultra Fine	60 per roll, 8" x 20'
MMM64659	Durable Flex Hand Pad, Very Fine	25 per box, 4.5" x 9"
MMM64660	Durable Flex Hand Pad, Ultra Fine	25 per box, 4.5" x 9"
MMM07747	Scotch-Brite™ Primer Prep Scuff	30 per box, 4 3/4" x 15' roll
MMM07748	Scotch-Brite™ Color Prep Scuff	30 per box, 4 3/4" x 15' roll



IMPERIAL™ WETORDRY™ SHEETS

Constructed of silicone carbide, better bonding system and more flexible backing. Provides a faster cut, longer life, more consistent finish which reduces sanding and buffing time.

GRADE	5" X 9"	GRADE	9" X 11"
2500	MMM02045	P800	MMM02035
2000	MMM02044	P600	MMM02036
1500	MMM02023	P500	MMM02037
1200	MMM02022	P400	MMM02038
1000	MMM02021		

MULTI-AIR CYCLONIC DRY ICE NORGRIP DISCS

Norton Dry Ice Premium ceramic A975 hook and loop (NorGrip) discs offer the longest life and fastest cut and maximum dust extraction for any sanding job in the body shop.

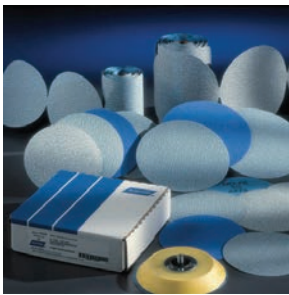


GRIT	6" DISCS
P1000B	NOR07788
P800B	NOR07787
P600B	NOR07786
P500B	NOR07785
P400B	NOR07784

GRIT	6" DISCS
P320B	NOR07781
P240B	NOR07777
P220B	NOR07776
P180B	NOR07775
P80C	NOR07770

DRY ICE DISCS & ROLLS

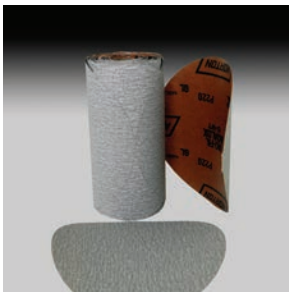
Reduce finishing costs with fast cutting, long life dry ice sanding discs and rolls.



6" DISCS (GRIT)	STICK/SAND	NORGRIP
P400B	NOR55373	NOR49542
P320B	NOR55374	NOR49543
P220B	NOR48340	NOR49546
P180B	NOR40508	NOR40528
P150B	NOR40509	NOR40529
P120B	NOR40510	NOR40530
P80B	NOR40512	NOR40532

PSA DISC ROLLS/DISCS

Premium quality PSA (pressure sensitive adhesive) discs in convenient roll form. Simply tear off and apply self-adhering disc. Packed in handy corrugated boxes for ease of use, and individually wrapped in poly bags. For dust-free sanding, pre-punched PSA vacuum assist discs are available from Keystone in 5" and 6" sizes. Finer grits can be used dry on base coat / clear coat systems to save time and money and increase work time productivity.



GRIT	SPEEDGRIP	6" PSA DISC ROLLS	6" PSA DISCS - PKG.
P1500	NOR31550	NOR31465	-
P1200	NOR31551	NOR31466	-
P1000	NOR31552	NOR31467	-
P800	NOR31553	-	NOR31468
P600	NOR31554	-	NOR31469
P500	NOR31556	-	NOR31470
P400	-	NOR31471	-
P320	NOR31558	NOR31473	-
P220	NOR31561	NOR31476	-
P180	NOR31562	NOR31477	-
P80	NOR31566	NOR31481	-



GOLD RESERVE DISC ROLLS

Gold Reserve is ideal for feather-edging, stripping old paint and dry sanding filler and putty. Sharp, hard premium aluminum oxide abrasive on a super durable B-weight latex/paper backing is perfect for aggressive sanding and long life. No-Fil water-based stearate and engineered coating techniques prevent clogging and loading.

GRIT	6" DISC ROLLS - PKG.	GRIT	6" DISC ROLLS - PKG.
P400B	NOR83823	P150B	NOR83818
P320B	NOR83822	P180B	NOR83819
P220B	NOR83820	P80B	NOR83815



GOLD PSA SHEET ROLLS

Body shop pros can save time and money with a top of the line performing product that won't break the bank! Norton Gold Reserve improves performance 25% over conventional abrasives but costs the same.

GRIT	2-3/4"	GRIT	2-3/4"
320	NOR06148	150	NOR06151
220	NOR06149	80	NOR06153
180	NOR06150		



PSA SHEET ROLLS

Stick and Sand Sheet Rolls are PSA backed, so you can peel them off easily and stick them on at any length, quickly. Use on hand sanding blocks, file shoes or file boards.

GRIT	2-3/4" PSA SHEET ROLLS - PKG.	GRIT	2-3/4" PSA SHEET ROLLS - PKG.
P240	NOR31685	P120	NOR31689
P150	NOR31688	P100	NOR31690



DRY ICE NORGRIP FINISHING FILM DISCS

Dry Ice Q260 NorGrip Finishing Film Discs are the most technologically advanced discs on the market today. A superior grain on a super smooth film backing provides an incredibly fast cut that simply doesn't load so there are no "pigtailed" that take extra time to buff out.

GRIT	6" DRY ICE DISCS - PKG.	PRODUCT #	ACCESSORY
P1500	NOR06043	NOR06145	BACK-UP PAD (10,000 RPM)
P1200	NOR06042	NOR42089	THIN INTERFACE PAD
P1000	NOR06041		



BLUE FIRE

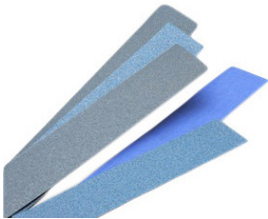
Norton Blue Fire, with super strong phenolic resin as a bonding agent, “is simply the best in the world!” Couple this with flexible latex backing – in an indestructible E-weight – and the end result is one of the toughest, longest lasting, high performance coarse grit sandpapers ever made. “Absolutely, positively.”

FEATURES	BENEFITS
High strength blue latex paper backing	Improves performance and flexibility. Reduces curling and edge chipping.
NorZon zirconia alumina grain	Self sharpening. Improves cut rate. Minimizes heat.
Superior bond system	Optimizes grain adhesion. Extends product life.

BLUE FIRE BODY FILE SHEETS & PSA DISCS

Norton BlueFire Body File Sheets come in three different types: Clip-On, PSA and NorGrip. Self-sharpening NorZon grain improves cut rate, minimizes loading, and reduces heat. Tough E-weight latex reinforced paper backing resists tearing. Norton BlueFire is ideal for sanding body filler.

Norton BlueFire PSA discs are ideal for sanding body filler. NorZon grain micro-fractures to improve cut rate, minimize loading, and reduce heat.



GRIT	BODY FILE SHEETS	PSA BODY FILE SHEETS	6" PSA DISCS	8" PSA DISCS
P80E	NOR23620	NOR23608	NOR23573	NOR23576
P40E	NOR23621	NOR23609	NOR23574	NOR23577
P36E	NOR23622	NOR23610	NOR23575	NOR23578

BEAR-TEX SURFACE BLENDING DISCS

Bear-Tex Surface Blending Discs deliver superior, consistent finishes whenever you need to clean, deburr, blend or finish. Bear-Tex surface blending discs provide a higher rate of cut for increased productivity and much longer life. Ideal for removing rust and oxides, blending out disc marks and removing coatings and gasket residues from automotive surfaces.



GRIT	PKG.
320 - Fine	NOR09192
120 - Medium	NOR09193
80 - Coarse	NOR09194



GRINDING DISCS 3" SPEED-LOK TR

Double laminated cloth discs get into hard-to-reach areas for the toughest jobs. Norton's Speed-Lok and Speed-Lok TR systems permit instant disc mounting and removal. When you are ready to change the disc, simply twist it off.

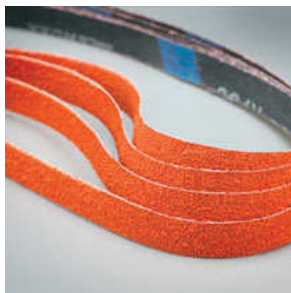
GRIT	NORTON PKG.	GRIT	SG BLAZE PKG.
50	NOR38673	80	NOR62334
36	NOR38674	60	NOR62332
24	NOR38675	36	NOR62328
		50	NOR62330



MEDALLION CUT-OFF BLADES

Medallion Cut-Off Blades deliver premium, unmatched performance on the job. Fiberglass reinforced with a special resinoid bond and available in three thicknesses, Medallion Cut-Off Blades are the ultimate choice for cool, easy, free-cutting of sheet metal, or heavy duty cutting of muffler clamps, bolts and steel rods up to 3/4" thick, as well as spot weld grinding.

SIZE	PART NUMBER
3" x 1/16" x 3/8"	NOR89030
3" x 1/32" x 3/8"	NOR89032
3" x 3/16" x 3/8"	NOR89034



PORTABLE FILE BELTS BLAZE R980P

Portable file belts are designed to be used for spot weld and hem flange removal as well as grinding in other tight areas. The 40 and 60 grit belts are ideal for spot weld removal on steel followed by the 80 and 120 grit belts for weld dressing and refinement. Norton Blaze self-sharpening ceramic grain is ideal for high-pressure, heavy metal removal applications.

GRIT	1/2" X 18"	GRIT	3/8" X 13"
40	NOR98021	60	NOR45359
60	NOR98022	80	NOR92150
80	NOR98023		
120	NOR41384		

BEAR-TEX SCUFF PADS



Tough synthetic fiber pads and rolls won't rust or shred and can be rinsed and reused repeatedly. Use on old paint, primer surfacer, metal, plastic, body filler, or fiberglass. Strong, yet flexible, for getting into tight places.

DESCRIPTION	6" X 9" PADS - PKG.
Maroon - Heavy Duty	NOR58000
White - Light Duty	NOR58001
Gray - Final Prep	NOR58002
Gold - Clearcoat	NOR58005

BEAR-TEX THIN-FLEX PADS



Norton Bear-Tex Thin-Flex pads are incredibly flexible, yet durable and are perfect for contoured surfaces and tight spaces. They can be used for fine finishing and surface preparation. A special coating process ensures the grain is exposed for superior and consistent cutting action that is second to none.

SIZE	6" DISC	4-1/2" X 9" PAD
Maroon - Primer Prep	NOR34770	NOR06166
Gray - Color Prep	NOR34771	NOR06167

BLACK ICE WATERPROOF SHEETS



For the ultimate finish, premium grain on a superior paper backing allows for improved cut rate and a uniform finish. Both the bond and the backing are extremely flexible for easy folding and tearing, wet or dry. Engineered specifically for the automotive aftermarket, Black Ice delivers unsurpassed results in waterproof and color sanding.

GRIT	5-1/2" X 9" SHEETS	GRIT	9" X 11" SHEETS
2500A	NOR39369	800B	NOR39382
2000A	NOR39370	600B	NOR39383
1500A	NOR39371	500B	NOR39384
1200A	NOR39372	400B	NOR39385
1000A	NOR39373	320B	NOR39386



ABRALON

Abralon is a unique, multi-functional sanding material developed for tackling both smooth and profiled surfaces. Its patented, flexible construction allows it to create a smooth sanding pattern on angled surfaces and edges while minimizing the risk of pressure marks. The flexible weave also allows water and air to pass freely, making it suitable for both dry and wet sanding, by machine or by hand.



PRODUCT #	DESCRIPTION	SIZE
MRK8A2411000	6" Foam Back Disc	1000 Grit 6" Abral Grip Disc LB
MRK8A2412000	6" Foam Back Disc	2000 Grit 6" Abral Grip Disc LB
MRK8A2413000	6" Foam Back Disc	3000 Grit 6" Abral Grip Disc LB
MRK8A241360	6" Foam Back Disc	360 Grit 6" Abral Grip Disc LB
MRK8A2414000	6" Foam Back Disc	4000 Grit 6" Abral Grip Disc LB
MRK8A241500	6" Foam Back Disc	500 Grit 6" Abral Grip Disc LB

AUTONET

Specially developed for the automotive refinishing industry, Autonet is a new-age surface finishing solution offering speed, efficiency and an amazing dust extraction ability. The patented construction eliminates clogging and pilling and ensures a long lifespan, while other highlights include excellent initial aggressiveness, reduced edge wear in finer grits and a versatile range to suit any application.



PRODUCT #	DESCRIPTION	SIZE
MRKAE24105012	6" Grip Disc - 50 per pack	120 Grit 6" Autonet Grip Disc
MRKAE24105015	6" Grip Disc - 50 per pack	150 Grit 6" Autonet Grip Disc
MRKAE24105018	6" Grip Disc - 50 per pack	180 Grit 6" Autonet Grip Disc
MRKAE24105025	6" Grip Disc - 50 per pack	240 Grit 6" Autonet Grip Disc
MRKAE24105032	6" Grip Disc - 50 per pack	320 Grit 6" Autonet Grip Disc
MRKAE24105041	6" Grip Disc - 50 per pack	400 Grit 6" Autonet Grip Disc
MRKAE24105051	6" Grip Disc - 50 per pack	500 Grit 6" Autonet Grip Disc
MRKAE24105061	6" Grip Disc - 50 per pack	600 Grit 6" Autonet Grip Disc
MRKAE24105080	6" Grip Disc - 50 per pack	80 Grit 6" Autonet Grip Disc
MRKAE24105081	6" Grip Disc - 50 per pack	800 Grit 6" Autonet Grip Disc



BULLDOG GOLD

For over 25 years Mirka's Bulldog Gold has been the benchmark for abrasive finishing products. Mirka is proud to introduce the next generation of Bulldog Gold. Designed to meet all of your finishing needs, the bar has been raised once again.

- Quick stock removal
- Flexible for finishing contours
- New stearate reduces loading and pilling
- Long-lasting heat treated hi-performance grain

PRODUCT #	DESCRIPTION	SIZE
MRK2337980	6" Gold Box PSA	80 Grit 6" Gold PSA Auto Disc
MRK23379120	6" Gold Box PSA	120 Grit 6" Gold PSA Auto Disc
MRK23379180	6" Gold Box PSA	180 Grit 6" Gold PSA Auto Disc
MRK23379220	6" Gold Box PSA	220 Grit 6" Gold PSA Auto Disc
MRK23379240	6" Gold Box PSA	240 Grit 6" Gold PSA Auto Disc
MRK23379320	6" Gold Box PSA	320 Grit 6" Gold PSA Auto Disc
MRK23379400	6" Gold Box PSA	400 Grit 6" Gold PSA Auto Disc



MIRLON SCUFF PAD

Mirlon is a flexible, three-dimensional fibre sanding material that provides an excellent surface finish. Due to its special structure, Mirlon is easy to use on profiled surfaces and creates an excellent base for the next lacquer layer. Mirlon is available in four different coarse grits.



PRODUCT #	DESCRIPTION	SIZE
MRK1811447	Scuff Pads	Scuff Pad Red [V-Fine] 6"x9"
MRK1811448	Scuff Pads	Scuff Pad Gray [Ult-Fine] 6"x9"
MRK1811847	Scuff Pads	Scuff Pad Red [V-Fine] 4.5"x9"
MRK1811848	Scuff Pads	Scuff Pad Gray [Ult-Fine] 4.5"x9"
MRK1811849	Scuff Pads	Scuff Pad Gold [Mic-Fine] 4.5"x9"
MRK18573373	Scuff Pads	Scuff Roll Red 4.5"x33'
MRK18573447	Scuff Pads	Scuff Roll Red [V-Fine] 4"x33'
MRK18573448	Scuff Pads	Scuff Roll Gray [Ultra-Fine] 4"x33'
MRK18573943	Scuff Pads	Scuff Roll Gray 4.5"x33'



DRY GUIDE COAT

The Dry Guide Coat has excellent covering properties. The powder makes all imperfections and scratches visible. This unique applicator leaves an even powder coating. The applicator has flexible edges which makes it easy to use on contoured areas. This is a great tool in guiding the operator through the sanding process and achieving a perfect result. The black powder is used for light color surfaces.

PRODUCT #	DESCRIPTION
MRK919350011	Dry Guide Coat Black 100G



PLATINUM REFINISH SERIES

POLYBACK MASKING PAPER

Keystone's superior Green Poly Coated Paper can do it all. Designed especially to hold out the toughest urethane paints on the market today. Economically priced per foot to compete with all other green papers. Quality paper at an economical price. 500' per roll.



PRODUCT #	DESCRIPTION	SIZE
KEYPB012	Polyback Masking Paper - Log of 3 Rolls	12"
KEYPB018	Polyback Masking Paper - Log of 2 Rolls	18"
KEYPB036	Polyback Masking Paper - Log of 1 Roll	36"

KEYGREEN MASKING PAPER

Keystone's KeyGreen is produced from clean, pure materials and milled to meet all paint system resistance to bleed-through and shadowing. Produced in four popular sizes, our masking paper represents a consistent quality, 35# mil basis weight 500 ft per roll, cost effective product.



PRODUCT #	DESCRIPTION	SIZE
KEY006	KeyGreen Masking Paper - Log of 6 Rolls	6"
KEY012	KeyGreen Masking Paper - Log of 3 Rolls	12"
KEY018	KeyGreen Masking Paper - Log of 2 Rolls	18"
KEY036	KeyGreen Masking Paper - Log of 1 Roll	36"

KEY MASK

Key Mask prevents primer, paint and various oversprays from adhering to painted surfaces. Key Mask dries to a tack free film in 20-30 minutes and requires no special equipment to apply. Key Mask can be easily and thoroughly rinsed off with water upon completion.



PRODUCT #	DESCRIPTION	SIZE
KEY101-G	Key Mask Liquid Spray Mask	1 Gal.
KEY101-5G	Key Mask Liquid Spray Mask	5 Gal.
KEY101-15G	Key Mask Liquid Spray Mask	15 Gal.

WHITE URETHANE GRADE MASKING PAPER

This urethane grade masking paper is designed for professional economical use in all applications. Specifically designed to be user friendly, 100% solvent protection and bleed through at the lowest possible cost. 25# mil basis weight.



PRODUCT #	DESCRIPTION	SIZE
KEYW012	White Urethane Masking Paper - Log of 3 Rolls	12"
KEYW018	White Urethane Masking Paper - Log of 2 Rolls	18"
KEYW036	White Urethane Masking Paper - Log of 1 Roll	36"

BLUE URETHANE GRADE MASKING PAPER

This urethane grade masking paper is designed for professional, economical use in all applications. Specifically designed to be user friendly, 100% solvent protection and bleed through at the lowest possible cost. 40# mil basis weight.



PRODUCT #	DESCRIPTION	SIZE
KEYB012	Blue Urethane Masking Paper - Log of 3 Rolls	12"
KEYB018	Blue Urethane Masking Paper - Log of 2 Rolls	18"
KEYB036	Blue Urethane Masking Paper - Log of 1 Roll	36"

KEYKLING

Middle folds out from both sides to effectively help with single user application. Clings well to vehicle. Corona treated for paint anchorage. High density for better tear resistance. Static Free!



PRODUCT #	DESCRIPTION	SIZE
KEYPS12C	KeyKling Plastic Sheetting	12' x 400'
KEYPS16C	KeyKling Plastic Sheetting	16' x 350'

SHATTER SEAL PROTECTIVE FILM

Strong 4 mil self-adhering protective film. Temporarily seals broken windshields, windows and sprung doors. Protects interior from damage due to weather conditions. See-through for safe visibility. Special adhesive is easily removed. Rolls measure 36" x 100'. Made in USA.



PRODUCT #	DESCRIPTION	SIZE
KEYCW036	Shatter Seal Protective Film	36" x 100' Roll



SCOTCH® 233+ AUTOMOTIVE REFINISH MASKING TAPE

High performance masking tape designed to exceed the needs of today's collision repair shops. Highly conformable and has a specially formulated adhesive system which offers improved adhesive transfer resistance on rubber moldings and painted surfaces.

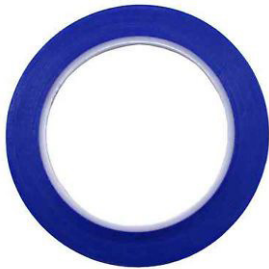
PRODUCT #	DESCRIPTION	SIZE
MMM26334	Auto Refinish Mask Tape - 48 per case	3/4"
MMM26338	Auto Refinish Mask Tape - 16 per case	1-1/2"
MMM26340	Auto Refinish Mask Tape - 12 per case	2"
MMM26344	Auto Refinish Mask Tape - 12 per case	1/4"



AUTOMOTIVE REFINISH MASKING TAPE

3M™ Automotive Refinish Masking Tape is designed to meet today's paint technicians requirements for masking before painting; no adhesive transfer; no edge lifting; waterborne paint system compatible.

PRODUCT #	DESCRIPTION	SIZE
MMM06652	3/4" Auto Refinish Masking Tape	18mm x 55m
MMM06654	1.5" Auto Refinish Masking Tape	36mm x 55m
MMM06656	2" Auto Refinish Masking Tape	48mm x 55m



VINYL TAPE 471+

3M™ Vinyl Tape 471+ 06404, vinyl backing with a rubber adhesive, maintain color even when exposed to heavy abrasion, conformable, maintain color throughout not printed, dead stretch properties to provide straighter lines, clean removability.

PRODUCT #	DESCRIPTION	SIZE
MMM06404	Vinyl Tape 471+, 12 per case	1/8" x 36 yards
MMM06405	Vinyl Tape 471+, 12 per case	1/4" x 36 yards
MMM06408	Vinyl Tape 471+, 12 per case	1/2" x 36 yards
MMM06409	Vinyl Tape 471+, 12 per case	3/4" x 36 yards



SOFT EDGE FOAM MASKING TAPE

Save time and minimize paint lines. It's completely flexible, so you can mask jambs and other apertures in record time. Use the sizing chart on the box to choose the right size and select the appropriate jamb surface and apply so the adhesive is hidden from the critical paint edge.

PRODUCT #	DESCRIPTION	SIZE
MMM06297	Soft Edge Foam Masking Tape	1/2" x 50m
MMM06298	Soft Edge Foam Masking Tape	3/4" x 25m
MMM06293	Soft Edge Foam Masking Tape	21mm x 49m



SMOOTH TRANSITION TAPE

You can virtually eliminate hard paint lines from door, fender and quarter panel jambs or anywhere you need a smooth paint or coating transition. 3M™ Smooth Transition Tape will help eliminate re-shooting, sanding, buffing or other time-consuming rework. 5 rolls per box, 12 boxes per case.

PRODUCT #	DESCRIPTION	SIZE
MMM06800	1/4" Smooth Transition Tape	30 ft



PAINTABLE OVERSPRAY PROTECTIVE SHEETING

3M™ Paintable Overspray Protective Sheeting is a special high density polyethylene film that offers good conformability, easy cutting and handling, and cling. Formulated for excellent paint adherence, enabling use as a replacement for masking papers.

PRODUCT #	DESCRIPTION	SIZE
MMM06727	Paintable Overspray Protective Sheeting	12' x 400'
MMM06728	Paintable Overspray Protective Sheeting	16' x 350'
MMM06742	Paintable Overspray Protective Sheeting	20' x 250'
MMM06724	Paintable Plastic Protective Sheeting	16' x 350'



CANVAS WHEEL COVER 15"

Ideal for protecting wheels and tires from paint and overspray during paint jobs. Set of 4 per package. Up to 15" wheels.

PRODUCT #	DESCRIPTION
AST9004	Canvas Wheel Cover 15"



AMERICAN PG27 & AQUAMASK TAPE

Both Norton and American® brand work diligently to keep ahead of the trends and engineer new and better solutions! The changing needs of the market means new ways of doing business like enhancing our premium abrasives line with an exceptional line of USA made, clean removal masking products, compatible with a wide range of temperatures, latest coatings, and waterborne and solvent paints. Our common goal is to create a competitive advantage for shops to optimize performance and minimize cost.

SIZE	PG27 AMERICAN	AQUAMASK
3/4" (18mm x 54.8m)	NOR00310	NOR00314
1-1/2" (36mm x 54.8m)	NOR00312	NOR00316
2" (48mm x 54.8m)	NOR00313	NOR00317



BLUE WRAP WHEEL MASKERS

Tri-layer plastic. Paintable, NO Flaking. Fully covers both sides of the wheel. Covers wheels up to 17".

DESCRIPTION	ROLL
Wheel Maskers - 17"	NOR05922
Gray - Color Prep	NOR06167



BLUE SHEETING

With Norton Blue Sheeting, paint will adhere to the outside layer of plastic, eliminating paint flake off, allowing for direct spray. Blue Sheeting features an easy-to-open fold pattern. All sizes come on a standard core to fit all current plastic masking dispensers, so one person can mask the vehicle alone. The cling of Blue Sheeting ensures the material adheres to the area that is to be protected. Blue Sheeting can be cut and painted along the critical edge, replacing paper in the shops. This tri-layer plastic is 0.4 mil. thick.

SIZE	PART #
12' x 400' Roll	NOR03344
16' x 350' Roll	NOR03345



SELF ADHESIVE WEATHER BARRIER

Clear film with built in UV inhibitors for interior protection. Do not leave Blue Wrap in place for more than 30 days. Do not expose to temperatures above 170°F. Do not install on wet or damp surfaces.

SIZE	ROLL
36" X 100'	NOR05920



OVERSPRAY SHEETING

"Value" paintable overspray sheeting. Medium-density, corona-treated plastic.

SIZE	ROLL
NOR06728	16' x 400'
NOR06727	12' x 400'



PLATINUM REFINISH SERIES



KEY SEAL

This is a premium quality sealer for all automotive applications except windshields. KEY620 sets quickly, although with solvent, it can be tooled up to 5 minutes after applied. It won't crack or peel in any weather and accepts all types of paint. Exhibits tremendous flexibility and adhesion. Skins in 5 min. paints in 30 min. 11 oz. cartridge.



PRODUCT #	DESCRIPTION	SIZE
KEY620	Key Seal	11 oz. cartridge

IMPACT RESISTANT STRUCTURAL ADHESIVE

3M™ Impact Resistant Structural Adhesive (IRSA) is formulated for true automotive OEM-specified structural bonding applications, excellent for collision absorption in steel structures and advanced lightweight aluminum alloys. This two-part epoxy adhesive delivers extended worktimes – up to 1 hour – and can be rapidly heat-cured. The adhesive changes from silver to purple as the adhesive cures.



PRODUCT #	DESCRIPTION	CASE
MMM07333	3M™ Impact Resistant Structural Adhesive	200 mL cartridge

PANEL BONDING ADHESIVE, 200 ML

Two-part epoxy used to bond steel, aluminum, SMC, and FRP (traditional fiberglass). The primary use is to replace quarter panels, roofs, box sides, van sides, utility vehicle sides and door skins.



PRODUCT #	DESCRIPTION	CASE
MMM08115	Panel Bonding Adhesive, 200 mL	6 cartridges per case
MMM08116	Panel Bonding Adhesive, 200 mL (meet GM/Chrysler req.)	6 cartridges per case

SEAM SEALER

Two-part epoxy for use in vertical or horizontal seams to match OEM sealers. Non-sagging, non-flowing, and easy to tool. Paintable in 30 minutes, work time, 10 minutes. No shrinkage or cracking.



PRODUCT #	DESCRIPTION	CASE
MMM08308	Heavy-Bodied Seam Sealer	6 cartridges per case



BARE METAL SEAM SEALER

Two-part epoxy with corrosion inhibitors for use on vertical or horizontal bare metal seams. Heavy-bodied, non-sagging, non-flowing, and easy tooling formulation for matching OEM seam sealer appearances. Paintable in 30 minutes, worktime, 10 minutes. No shrinkage or cracking.



PRODUCT #	DESCRIPTION	CASE
MMM08310	Bare-Metal Seam Sealer - Beige	6 cartridges per case

SUPER FAST PLASTIC REPAIR

A high performance two component semi-rigid urethane adhesive. Used for rebuilding tabs and fixing broken eyelets. Has excellent wide gap filling capabilities. Will not run or sag.



PRODUCT #	DESCRIPTION	SIZE
MMM04247	Super Fast Plastic Repair	200 ml

EZ SAND FLEXIBLE PARTS REPAIR

Two-part epoxy used to repair most flexible plastic parts, including bumper covers and other plastic body panels. This product should NOT be used with SMC/fiberglass. This product is easy sanding and formulated for excellent featheredge.



PRODUCT #	DESCRIPTION	SIZE
MMM05887	EZ Sand Flexible Parts Repair	200 ml



MSP SPRAYABLE SEAM SEALER

Gray high-performance, general-purpose seam sealer that can be caulked or sprayed. Adheres well to all primed surfaces except acrylic lacquer.

PRODUCT #	DESCRIPTION	SIZE
MMM08374	MSP Sprayable Seam Sealer	10.5 fl oz cartridge



URETHANE SEAM SEALER

High solids seam sealer ideal for sealing interior and exterior automotive and RV seams and joints. Adheres well to primed metal and painted surfaces. Can be smoothed to a featheredge and/or brushed.

PRODUCT #	DESCRIPTION	CASE
MMM08360	Urethane Seam Sealer, White	310 mL (10.5 oz)
MMM08361	Urethane Seam Sealer, Gray	310 mL (10.5 oz)
MMM08362	Urethane Seam Sealer, Gray - cartridge	310 mL (10.5 oz)
MMM08364	Urethane Seam Sealer, Beige	310 mL (10.5 oz)
MMM08476	Seam Sealer Tape	7/8" x 30'

STANDARD MANUAL APPLICATOR

Dispenses all 3M™ 200 mL cartridges with 1-1 or 2-1 mix ratios. Heavy Duty metal construction. Rod Driven for balanced product dispensing.



PRODUCT #	DESCRIPTION
MMM08571	200ML Manual Cartridge Applicator Gun
MMM08117	200ML Performance Manual Applicator Gun



FLEXIBLE PACKAGE APPLICATOR

Fully enclosed, all metal, rod driven, friction feed applicator gun for use with 3M Windshield Urethanes, Urethane and MSP Seam Sealers in 310 mL or smaller flexible foil packages.

PRODUCT #	DESCRIPTION
MMM08398	Flexible Package Applicator



STATIC MIXING NOZZLE

Two-part epoxy used to repair most flexible plastic parts, including bumper covers and other plastic body panels. This product should NOT be used with SMC/fiberglass. This product is easy sanding and formulated for excellent featheredge.

PRODUCT #	DESCRIPTION	SIZE
MMM08193	Static Mixing Nozzle (5 Pack)	200 ml
MMM08194	Static Mixing Nozzle (50 per Box)	200 ml & 400 ml



AUTOMOTIVE ACRYLIC PLUS ATTACHMENT TAPE

3M™ Automotive Acrylic Plus Attachment Tape is a .045-inch thick, medium-density, black acrylic foam tape with high performance acrylic adhesives on both sides and a red release liner.

PRODUCT #	DESCRIPTION	SIZE
MMM06380	White Automotive Attachment Tape - 12 per case	1/2" x 20 yards
MMM06381	White Automotive Attachment Tape - 12 per case	7/8" x 20 yards
MMM06382	Black Attachment Tape - 12 per case	1/2" x 20 yards
MMM06383	Black Attachment Tape - 12 per case	7/8" x 20 yards
MMM06384	Black Attachment Tape - 12 per case	1/2" x 5 yards
MMM06385	Gray Nameplate Repair Tape - 12 per case	1/4" x 5 yards
MMM06386	Black Attachment Tape - 12 per case	1/4" x 20 yards



AUTOMOTIVE ADHESION PROMOTER

3M™ Adhesion Promoter is a liquid primer used to improve the adhesion of 3M™ Automotive Attachment Tapes to most low surface energy plastic materials as well as injection- molded body side moldings and claddings used for automotive exterior trims.

PRODUCT #	DESCRIPTION	SIZE
MMM06396	Automotive Adhesion Promoter - 25 packets per box	4 boxes per case



SPEEDGRIP STRUCTURAL ADHESIVES

Whether you're working on steel, SMC, FRP, fiberglass, rigid plastic, semi-rigid plastic, flexible plastic or panel bonding, Norton SpeedGrip Acrylic, Urethane and Epoxy Adhesives get the job done.

*Sanding time depends on film thickness. Times are @ 70°F/21°C. All are 220 ml.

ACRYLIC ADHESIVES

Metal Door Skin Bonding Adhesive

Two-part acrylic (2:1) for panel bonding of door panels, other body sheet metal, steel and aluminum.

- Bonds door panels to door frames without welding
- Work time 45 minutes
- Clamp time 1-1/2 hours
- Guaranteed corrosion protection

Metal Panel/Weld Bonding Adhesive

Two-part acrylic (2:1) for panel bonding and weld bonding of quarter panels, rear body panels, roof panels, door panels, van side panels and outer truck bed panels on bare metals, including aluminum.

- Long work time 75 minutes for bonding large areas
- Guaranteed corrosion protection
- Perfect for high temperatures



PRODUCT #	DESCRIPTION	COLOR	WORK TIME	HANDLING/CLAMP TIME
NOR06419	Metal Door Skin Bonding	Green	45 min	1.5 hrs
NOR06420	Metal Panel/Weld Bonding	Gray	75 min	2.5 hrs

EPOXY ADHESIVES

Plastic Repair Skim-Plus Two-part epoxy (1:1) used to repair most plastic parts, including bumper covers and other plastic body panels including PP, fiberglass, Metton®, Telene®, SMC, TEO and urethane. Formulated to finish the front side of flexible repairs or used over the top of urethane adhesives.

Repair and Filler Two-part epoxy (1:1) used for cosmetic repairs on both flexible and rigid parts. Adhesion Promoter must be used on plastic parts. Work time is 5 minutes and it can sanded in 15-30 minutes. It sands easily and feathers well.

SMC/Fiberglass Repair Adhesive Two-part epoxy (1:1) used for structural and cosmetic repair of all types of rigid body plastics such as SMC, GTX, fiberglass, Metton® and carbon fiber.



PRODUCT #	DESCRIPTION	COLOR	WORK TIME	SANDING TIME	PAINT TIME
NOR06400	Plastic Repair Skim-Plus	Blue	1-2 min	15-20 min*	60 min
NOR06412	Repair and Filler	Purple	5 min	15-30 min*	15-30 min*
NOR06417	SMC/Fiberglass Repair	Beige	40 min	10 min @ 180°F	60 min @180°F

URETHANE ADHESIVES

SpeedGrip 45 seconds Two-part urethane (1:1) used for structural and cosmetic repairs of all plastic bumpers including TPE, TPO, TEO, PP and ABS.

SpeedGrip 1 minute Two-part urethane (1:1) used for structural and cosmetic repairs of all plastic bumpers including TPE, TPO, TEO, PP and ABS.

SpeedGrip 5 minutes Two-part urethane (1:1) adhesive used for structural and cosmetic repairs of all plastic bumpers, bumper tabs, emblems, door trims, interior and exterior plastic repairs and cosmetic repairs including TPE, TPO, TEO, PP and ABS and can also be used to bond SMC or fiberglass panels.

SpeedGrip 15 minutes Two-part urethane (1:1) adhesive used for installation of hood panels, roof panels, fenders, fender liners, fairings, spoilers, wind deflectors, cab extenders, ground effects, headlamp buckets and other body panels. For bonding fiberglass, SMC, carbon fiber and other plastics to itself and to primed metal.



PRODUCT #	OPEN TIME	WORK TIME	HANDLING TIME	SANDING TIME	PAINT TIME
NOR04647	30 seconds	45 seconds	2.5 minutes	5-7 minutes	-
NOR04615	1 minute	1.5 minutes	7 minutes	12-20 minutes	1 hour
NOR04616	5 minutes	7 minutes	15 minutes	45 minutes	2 hours
NOR04617	15 minutes	20 minutes	45 minutes	90 minutes	3 hours



LORD Fusor®

Automotive Repair Adhesives



METAL BONDING ADHESIVE (MEDIUM)

LORD Fusor® 108B metal bonding adhesive meets OEM specifications for aftermarket metal bonding and weld bonding applications. It can be used for panel bonding and weld bonding of quarter panels, rear body panels, roof panels, door skins, van side panels and outer truck bed panels.

PRODUCT #	DESCRIPTION	SIZE
FUS108B	Metal Bonding Adhesive (Medium)	7.6 oz (225 mL)



METAL BONDING ADHESIVE (FAST)

LORD Fusor® 110B metal bonding adhesive can be used for patch panel bonding and weld bonding of properly prepared dissimilar metals, cab corners, panel sections and aluminum trailer repair patches.

PRODUCT #	DESCRIPTION	SIZE
FUS110B	Metal Bonding Adhesive (Fast)	7.6 oz (225 mL)



METAL BONDING ADHESIVE (SLOW)

LORD Fusor® 112B metal bonding adhesive meets OEM specifications for aftermarket metal bonding and weld bonding applications. It can be used for panel bonding and weld bonding of quarter panels, rear body panels, roof panels, door skins, van side panels and outer truck bed panels.

PRODUCT #	DESCRIPTION	SIZE
FUS112B	Metal Bonding Adhesive (Slow)	7.6 oz (225 mL)



CLEAR PLASTIC BONDING ADHESIVE (FAST)

LORD Fusor® 141/140 clear plastic bonding adhesive can be used for structural bonding of bumper tabs, emblems, body side moldings, rocker panel claddings and moldings, plastic backer panels, decorative vents, wheel opening moldings, acrylic sun visors, rear wind deflectors, medallions and ground effects.

PRODUCT #	DESCRIPTION	SIZE
FUS141	Clear Plastic Structural Adhesive (Fast)	10.1 oz (300 mL)
FUS140	Clear Plastic Structural Adhesive (Fast)	1.7 oz (50 mL)



PLASTIC BONDING ADHESIVE (SLOW)

LORD Fusor® 127EZ plastic bonding adhesive can be used for bonding plastic body panels, spoilers and ground effects.

PRODUCT #	DESCRIPTION	SIZE
FUS127EZ	Plastic Bonding Adhesive (Slow)	10.1 oz (300 mL)

LORD Fusor®

Automotive Repair Adhesives



BUMPER REPAIR ADHESIVE (FAST)

LORD Fusor® 142/143 bumper repair adhesive can be used on bumpers, bumper tabs, emblems, door trims, interior and exterior plastic repairs and cosmetic repairs.

PRODUCT #	DESCRIPTION	SIZE
FUS142	Bumper Repair Adhesive (Fast)	10.1 oz (300 mL)
FUS143	Bumper Repair Adhesive (Fast)	1.7 oz (50 mL)



PLASTIC PANEL REPAIR ADHESIVE (HEAT SET)

LORD Fusor® 100EZ plastic panel repair adhesive can be used for structural and cosmetic repair of body panels, hoods, decks, doors and all types of rigid body plastics such as Metton®, fiberglass, GTX, SMC and carbon fiber.

PRODUCT #	DESCRIPTION	SIZE
FUS100EZ	Plastic Panel Repair Adhesive (Heat Set)	10.1 oz (300 mL)



METAL BONDING ADHESIVE (SLOW)

LORD Fusor® 152 bumper repair adhesive can be used on bumpers, bumper tabs, emblems, door trims, interior and exterior plastic repairs and cosmetic repairs.

PRODUCT #	DESCRIPTION	SIZE
FUS152	Metal Bonding Adhesive (Slow)	10.1 oz (300 mL)



PLASTIC FINISHING ADHESIVE (FAST)

LORD Fusor® 141/140 clear plastic bonding adhesive can be used for structural bonding of bumper tabs, emblems, body side moldings, rocker panel claddings and moldings, plastic backer panels, decorative vents, wheel opening moldings, acrylic sun visors, rear wind deflectors, medallions, door edge guards and ground effects.

PRODUCT #	DESCRIPTION	SIZE
FUS141LG	Plastic Finishing Adhesive (Fast)	10.1oz (300 mL)



COMPOSITE ADHESIVE (SLOW)

LORD Fusor® T21 composite adhesive can be used for repair or bonding of composite body panels including large assembly bonding of fairings, body panels, spoilers, ground effects, wind deflectors, roofs and fender liners. Composite body panels include substrates such as fiberglass, SMC, carbon fiber, FRP, RTM, Metton®, GTX, etc. This composite adhesive can also be used to repair cracks, punctures and tears.

PRODUCT #	DESCRIPTION	SIZE
FUST21	Composite Adhesive (Slow)	10.1 oz (300 mL)

LORD Fusor®

Automotive Repair Adhesives



DIRECT-TO-METAL SEALER/ADHESIVE

LORD Fusor® 800DTM direct-to-metal sealer/adhesive duplicates a factory appearance on standing seams, cosmetic seams, truck bed seams, tooled door skin seams, floor pan seams, core support seams, brushed seams and other applications in which a non-sag cosmetic seam sealer is required.

PRODUCT #	DESCRIPTION	SIZE
FUS800DTM	Factory Match Urethane Sealer/Adhesive	10.3 oz (305 mL)



HIGH DEFINITION SEALER

LORD Fusor® 802HD/804HD/805HD/806HD high definition sealer duplicates the look and function of OEM sealers, including sound deadening material, wheel house coatings and weld through sealers. Fusor high definition (HD) sealer can be used as a beadable sealer or can be spray applied. Fusor HD sealer can be used on bare and primed metal in conjunction with Squeeze Type Resistance Spot Welding (STRSW). Other substrates include SMC and Fiberglass®.

PRODUCT #	DESCRIPTION	SIZE
FUS802HD	High Definition Sealer (White)	10.5 oz (310.5 mL)
FUS804HD	High Definition Sealer (Gray)	10.5 oz (310.5 mL)
FUS805HD	High Definition Sealer (Black)	10.5 oz (310.5 mL)
FUS806HD	High Definition Sealer (Beige)	10.5 oz (310.5 mL)



NON-SAG SEAM SEALER (MEDIUM)

LORD Fusor® 123EZ non-sag seam sealer duplicates a factory appearance on truck bed seams, tooled door skin seams, floor pan seams, core support seams and other applications in which a non-sag cosmetic seam sealer is required and where longer work time is desired.

PRODUCT #	DESCRIPTION	SIZE
FUS123EZ	Non-Sag Seam Sealer (Medium)	10.1 oz (300 mL)



CONTROLLED FLOW SEAM SEALER (FAST)

LORD Fusor® 129 controlled flow seam sealer can be used for roof channels, door seams, drip rails, trunk seams and truck bed floor seams. LORD Fusor 129 seam sealer is fast curing and sandable to a nice feather-edge.

PRODUCT #	DESCRIPTION	SIZE
FUS129	Controlled Flow Seam Sealer (Fast)	10.1 oz (300 mL)

LORD Fusor®

Automotive Repair Adhesives



SURFACE MODIFIER

LORD Fusor® 602EZ surface modifier increases adhesion for plastic bumper repair and painting plastic parts. Also improves adhesion for double-sided tapes and seam sealing tapes.

PRODUCT #	DESCRIPTION	SIZE
FUS602EZ	Surface Modifier	11 oz (325 mL)

RED POWER 300/225 ML CARTRIDGES MIXING TIPS

LORD Fusor® 401/417 red power 300/225 mL cartridges mixing tips can be used with all 1:1 and 2:1, 10.1 oz (300 mL) and 7.6 oz (225 mL) cartridges.

PRODUCT #	DESCRIPTION	QUANTITY
FUS401	Red Power 300/225 mL Cartridges Mixing Tips	Package of 12
FUS417	Red Power 300/225 mL Cartridges Mixing Tips	Economy pack of 144

RED POWER MIXING TIPS

LORD Fusor® 400/416 red power mixing tips can be used with all 1:1 and 2:1, 1.7 oz (50 mL) cartridges.

PRODUCT #	DESCRIPTION	QUANTITY
FUS400	Red Power Mixing Tips	Package of 12

LORD Fusor®

Automotive Repair Adhesives



MANUAL 300/225 ML DISPENSING GUN

LORD Fusor® 301 manual 300/225 mL dispensing gun can be used with 10.1/7.6 oz (300/225 mL) cartridges, and manually dispenses 1:1 and 2:1 cartridges with easy conversion.

PRODUCT #	DESCRIPTION
FUS301	Manual 300/225 mL Dispensing Gun



CLEAR DOUBLE-SIDED TAPE

LORD Fusor® 180/181/182 clear double-sided tape can be used to bond a variety of automotive substrates including many plastics, composites, sealed wood and painted metals.

PRODUCT #	DESCRIPTION	SIZE
FUS180	Clear Double-Sided Tape	7/8" x 60' x 0.045" (22.2 mm x 18.3 m x 1.14 mm)
FUS181	Clear Double-Sided Tape	1/2" x 60' x 0.045" (12.7 mm x 18.3 m x 1.14 mm)
FUS182	Clear Double-Sided Tape	1/4" x 60' x 0.045" (6.4 mm x 18.3 m x 1.14 mm)



DOUBLE-SIDED, EXTRA THICK MOLDING & CLADDING TAPE

LORD Fusor® 190 clear double-sided, extra thick molding & cladding tape bonds to metal, glass and plastic while being 40% thicker than conventional tapes and 38% stronger than competitive products.

PRODUCT #	DESCRIPTION	SIZE
FUS190	Clear Double-Sided, Extra Thick Molding and Cladding Tape	1/2" x 30'



1K SEAM SEALER - WHITE

SEM Seam Sealer is a versatile, single component sealer for sealing interior or exterior seams, joints and voids.

PRODUCT #	DESCRIPTION
SEM29362	SEAM SEALER WHITE; VOC-1.24
SEM29372	SEAM SEALER GRAY; VOC-1.24
SEM29382	SEAM SEALER BEIGE; VOC-1.24
SEM29392	SEAM SEALER BLACK; VOC-1.24



DUAL-MIX DOOR SKIN & SMC ADHESIVE

Dual-Mix Door Skin & SMC Adhesive is a two-component epoxy that quickly bonds any combination of steel, aluminum, fiberglass and SMC.

PRODUCT #	DESCRIPTION
SEM39337	NON-SAG SMC ADHESIVE; 7 OZ CART



DUAL-MIX FLEXIBLE URETHANE FOAM

Dual-Mix Flexible Urethane Foam is a two-component, urethane, expanding foam that stops vibration and dampens sound in most voids.

PRODUCT #	DESCRIPTION
SEM39357	FLEXIBLE URETHANE FOAM 7OZ



DUAL-MIX SEAM SEALER

Dual-Mix Seam Sealer is a two-component, gray, epoxy sealer for sealing interior or exterior seams, joints and voids.

PRODUCT #	DESCRIPTION
SEM39377	SEAM SEALER 7OZ CARTRIDGE



DUAL-MIX BEIGE SEAM SEALER

Dual-Mix Beige Seam Sealer is a two-component epoxy for sealing interior or exterior seams, joints and voids.

PRODUCT #	DESCRIPTION
SEM39477	SEAM SEALER BEIGE; 7OZ



DUAL-MIX WELD-BOND ADHESIVE

Dual-Mix Weld-Bond is a non-sag, two-component acrylic adhesive system formulated to bond metal surfaces without the use of an external primer.

PRODUCT #	DESCRIPTION
SEM39537	WELD BOND ADHESIVE; 7OZ



DUAL-MIX MULTI-PURPOSE PANEL ADHESIVE

Dual-Mix Multi-Purpose Panel Adhesive is a two-component epoxy for panel bonding of steel, aluminum, SMC and fiberglass.

PRODUCT #	DESCRIPTION
SEM39747	MULTI PURPOSE PANEL ADH; 7OZ



DUAL-MIX PROBLEM PLASTIC REPAIR MATERIAL

Dual-Mix Problem Plastic Repair Material is a two-component epoxy based filler for repairing olefin-based plastics and similar rigid and semi-rigid substrates.

PRODUCT #	DESCRIPTION
SEM39767	PROBLEM PLASTIC REPMAT; 7OZ



DUAL-MIX HIGH-BUILD SELF LEVELING SEAM SEALER

Dual-Mix High-Build Self Leveling Seam Sealer is a two-component controlled flow epoxy ideal for use on roof seams, drip rails and trunk seams.

PRODUCT #	DESCRIPTION
SEM39777	HIGH BUILD SEAM SEALER;7OZ



DUAL-MIX MULTI-PLASTIC REPAIR MATERIAL

Dual-Mix Multi-Plastic Repair Material is a two-component epoxy for fast repairs on virtually all plastic bumper covers.

PRODUCT #	DESCRIPTION
SEM39847	MULTI PLASTIC REPAIR;24OZ



DUAL-MIX PANEL VIBRATION CONTROL MATERIAL

Dual-Mix Panel Vibration Control Material is a two-component epoxy/urethane blend for reducing noise and vibration on roof skins and intrusion beams.

PRODUCT #	DESCRIPTION
SEM39977	PANEL VIBRATION CONTROL MATERIAL



DUAL-MIX QUICK SET 20

Dual-Mix Quick Set 20 is a fast, two-component, opaque, urethane adhesive designed for bumper tab repair and bonding most small plastic, steel and aluminum parts.

PRODUCT #	DESCRIPTION
SEM40202	QUICK SET 20 ADHESIVE 1.7OZ
SEM40207	QUICK SET 20 ADHESIVE 7OZ



DUAL-MIX HEAVY BODIED BLACK SEAM SEALER

Dual-Mix Heavy Bodied Black Seam Sealer is a high viscosity, two-component epoxy for use on interior or exterior seams, joints and voids.

PRODUCT #	DESCRIPTION
SEM40377	HEAVY BODIED BLACK SEAM SEALER



DUAL-MIX QUICK SET 50

Dual-Mix Quick Set 50 is a very fast two-component black urethane adhesive designed for automotive plastic repair and bonding most small plastic, metal and aluminum parts.

PRODUCT #	DESCRIPTION
SEM40502	QUICK SET 50 ADHESIVE 1.7OZ
SEM40507	QUICK SET 50 ADHESIVE 7OZ



INTEGRAL NUT SQUARE STATIC MIXERS

Integral Nut Static Mixers are mixing tips for use with 7 and 10 oz. two-component cartridge products.

PRODUCT #	DESCRIPTION
SEM70011	STATIC MIXERS;VOC-0;6PCS IS EA
SEM70012	STATIC MIXER 50/BAG

AEROSOL PAINT & PRIMERS

Keystone's Key Super Sand acrylic lacquer primer is a premium blend of nitrocellulose resins to produce a fast drying durable primer system. This primer dries quickly and sands very easily. Quickly fills sand scratches and imperfections prior to top coat application. Remove all contaminants with KEY90 and KEY93 before applying.



PRODUCT #	DESCRIPTION	SIZE
KEY905	Key Hood - Flat Black Enamel	12 oz Aerosol
KEY907	Key Gloss - Gloss Black Enamel	12 oz Aerosol
KEY891	Key Rose - Flex-N-Fill Primer	12 oz Aerosol
KEY890	Key Gray - Flex-N-Fill Primer	12 oz Aerosol
KEY908	Trim & Bumper - Satin Black	12 oz Aerosol

AEROSOLS



ROCK GUARD

A premium quality textured coating that protects rocker panels, valances from stone abrasion. Matches light or heavy factory textures.

PRODUCT #	DESCRIPTION	SIZE
KEY990	White	16 oz Aerosol
KEY991	Black	16 oz Aerosol



GUN CLEANER

Gun Cleaner is great for on-the-fly spray gun cleaning. It works to clean both waterborne and solvent based products.

PRODUCT #	DESCRIPTION	SIZE
KEY501	Keystone Gun Cleaner	15oz Aerosol



BLENDING CLEAR

The extremely fine mist pattern from the fluid nozzle melts dry edges for an invisible blend. Also works well as a wet bed sealer on scuffed adjacent panels for easier basecoat color blending.

PRODUCT #	DESCRIPTION	SIZE
KEY993	Keystone Blending Clear	17.75 oz Aerosol



KEY KOTE

A premium quality rubber based coating designed for undercarriages, trunks and fender wells. Excellent sound deadening properties. Dries in 30 minutes. Paintable after 4 hours. Case of 6 16oz cans. 50 State compliant.

PRODUCT #	DESCRIPTION	SIZE
KEY970	Key Kote Paintable Rubberized	16 oz Aerosol



KUT-IN-KLEAR

Keystone's Key Kut-In-Klearcoat is a unique 1K full gloss clearcoat to be used as a final coat to door jambs, spray out cards, test panels, firewall or to refresh any appearance, in any area, not exposed to sunlight.

PRODUCT #	DESCRIPTION	SIZE
KEY750	Kut-In-Klear	16 oz Aerosol



HIGH BUILD PRIMER

High build Primer is a dual purpose high build specialty coating designed for priming and surfacing plastic or metal parts.

PRODUCT #	DESCRIPTION	SIZE
KEY896	Keystone High Build Primer Medium Gray	15oz Aerosol
KEY897	Keystone High Build Primer Medium Black	15oz Aerosol



WELD-THRU COATING II

Aerosol coating designed to be applied to metal surfaces prior to welding to provide corrosion protection after welding. Dries fast with minimum spatter. Meets MIR requirements.

PRODUCT #	DESCRIPTION	SIZE
MMM05917	Weld-Thru Coating II	12.75 oz

UNDERCOATING

Black, multi-purpose, low cost, aerosol undercoating. Specifically used for undercarriages, wheel wells, frame rails, and fenders. Designed to protect metal from corrosion and abrasion. Can also be used as a sound dampening coating.

PRODUCT #	DESCRIPTION	SIZE
MMM08881	Undercoating	16 oz

PAINTABLE UNDERCOATING

Paintable aerosol undercoating designed to protect surfaces from corrosion and provide sound deadening. Can be applied to bare or primed metal. For painting, let dry for 30 minutes at room temperature or greater than 60 degrees.

PRODUCT #	DESCRIPTION	CASE
MMM08882	Paintable Undercoating	17 oz

RUBBERIZED UNDERCOATING

A tough, high-performance rubberized aerosol undercoating. Provides rust-proofing and sound deadening for a variety of applications, including fenders, quarter panels, door panels, repaired sections, welded joints, hoods, and decklids. Use with 128 Bondo® Easy Finish® Aerosol Trigger.

PRODUCT #	DESCRIPTION	SIZE
MMM08883	Rubberized Undercoating	19.7 oz

CAVITY WAX PLUS

3M™ Cavity Wax Plus 08852 is a non-hardening, self-healing corrosion protection coating for internal auto body panels and structural enclosures, as well as new replacement parts. It is designed to cover and seal internal joints, hem flanges and other areas where OEM e-coat may be compromised. It will not chip, peel or crack. Use the 3M™ Cavity Wax Plus Wand Kit for 360° coverage.

PRODUCT #	DESCRIPTION	SIZE
MMM08851	3M™ Cavity Wax Plus Applicator Wand Kit	
MMM08852	3M™ Cavity Wax Plus	1.17 lb



GUIDE COAT BLACK

Guide Coat Black is an aerosol coating that helps detect low spots, sand scratches or other minor imperfections while sanding primer.

PRODUCT #	DESCRIPTION	SIZE
SEM38203	Guide Coat Black	16 oz Aerosol



PREMIUM POWDER GUIDE COAT

Dry powder for identifying low spots, pinholes and other surface defects when sanding primer.

PRODUCT #	DESCRIPTION	SIZE
SEM38253	Premium Powder Guide Coat	16 oz Aerosol



TRIM BLACK

Trim Black is an acrylic coating formulated to match the OEM finish on automotive trim components. For use on plastic, steel, aluminum, stainless steel and chrome.

PRODUCT #	DESCRIPTION	SIZE
SEM39143	Specialty; Trim Black	16 oz Aerosol



RUBBERIZED UNDERCOATING

Rubberized Undercoating is a premium, single component, paintable, textured coating for sound dampening, chip resistance, rust protection and corrosion protection.

PRODUCT #	DESCRIPTION	SIZE
SEM39523	Rubberized Undercoating	19.7 oz Aerosol



SELF ETCHING PRIMER

Self Etching Primer provides excellent adhesion and corrosion resistance to properly prepped steel, aluminum and stainless steel.

PRODUCT #	DESCRIPTION	SIZE
SEM39673	Self Etching Primer Black	20 oz
SEM39683	Self Etching Primer; Gray	20 oz
SEM39693	Self Etching Primer Green	20 oz



WELD-THRU PRIMER

Weld-Thru Primer is a zinc enriched coating that provides corrosion protection between welded substrates while minimizing distortion and welding splatter.

PRODUCT #	DESCRIPTION	SIZE
SEM39783	Weld-Thru Primer	13 oz Aerosol



HEAVY TEXTURE CHIP GUARD

Heavy Texture Chip Guard is an aerosol coating that matches medium to heavy OEM textures and protects lower panels from impact, chipping, and abrasion.

PRODUCT #	DESCRIPTION	SIZE
SEM39793	Heavy Texture Chip Guard	20 oz Aerosol



CLEAR CHIP GUARD

Chip Guards are durable acrylic coatings to match light to medium OEM textures and protect lower panels from impact, chipping and abrasion.

PRODUCT #	DESCRIPTION	SIZE
SEM39803	Clear Chip Guard	16 oz Aerosol



TEXTURE COATING

Texture Coating is a unique blend of flexible materials for restoring the textured finish on bumpers, dashes, fiberglass tops and other plastic parts prior to painting.

PRODUCT #	DESCRIPTION	SIZE
SEM39853	Texture Coating	20 oz Aerosol



LOW VOC RUBBERIZED UNDERCOATING

Rubberized Undercoating and Low VOC Rubberized Undercoating are premium paintable textured coatings for areas needing sound deadening, chip resistance and corrosion protection.

PRODUCT #	DESCRIPTION	SIZE
SEM40523	Rubberized Undercoating Voc	24 oz Aerosol



COPPERWELD

Copperweld is an aerosol weld-through primer for superior corrosion protection between welded substrates.



PRODUCT #	DESCRIPTION	SIZE
SEM40783	Copperweld - Thru Primer	20 oz Aerosol

1K HS CLEAR

New formula! 1K HS Clear is a high solids clearcoat, perfect for refinishing small accessories, door jambs, and new part cut-ins.



PRODUCT #	DESCRIPTION	SIZE
SEM40903	1KHS Clear	16 oz Aerosol

HIGH-BUILD PRIMER SURFACER

High-Build Primer Surfacer is a flexible acrylic coating for priming steel, aluminum, urethane, fiberglass and plastics.



PRODUCT #	DESCRIPTION	SIZE
SEM42003	High Build Prim / Surf.black	20 oz
SEM42013	High Build Prim /Surf.gray	20 oz
SEM42023	High Build Prim / Surf.beige	20 oz
SEM42033	High Build Prim / Surf.rose	20 oz
SEM42043	High Build Primer White	20oz

MULTIMAX - FLAT BLACK

MultiMax is a multi-purpose aerosol enamel for exterior or interior use on metal, wood, fiberglass and rigid plastic.



PRODUCT #	DESCRIPTION	SIZE
SEM61013	Promax Flat Black	16 oz Aerosol
SEM61033	Promax Gloss Black	16 oz Aerosol



EZ COAT

Direct to metal coating that matches the color and gloss of factory primer and e-coat colors.

PRODUCT #	DESCRIPTION	SIZE
SEM62213	Ez Coat Black Aerosol; Voc-0	12oz
SEM62223	Ez Coat Olive Green Aerosol	12oz
SEM62233	Ez Coat Light Green Aerosol	12oz
SEM62243	Ez Coat Gray Aerosol; Voc-0	12oz
SEM62253	Ez Coat Tan Aerosol; Voc-0	12oz
SEM62263	Ez Coat Olive Brown Aerosol	12oz
SEM62273	Ez Coat White;3.41-Voc	16 oz
SEM62283	Ez Coat Field Drab	16 oz
SEM62293	Ez Coat Dark Green	16 oz



XXX UNIVERSAL GUN CLEANER

XXX Universal Gun Cleaner is a heavy-duty cleaner that quickly removes solvent-based and waterborne coatings from spray equipment.

PRODUCT #	DESCRIPTION	SIZE
SEM77763	XXX UNIVERSAL GUN CLEANER AEROSOL	20 oz



PLATINUM REFINISH SERIES



FEATURES



BENEFITS

- Improved product performance due to proper mixing ratios
- High quality dilutor with long-term durability
- Reduced waste as compared to traditional “glug” pour off method
- Highly concentrated and biodegradable formulas
- Control your costs for improved profitability
- Product labels included for safety compliance
- Detail products conveniently accessible in one place

Keystone Automotive Platinum Plus Detail Series is an assortment of highly concentrated and ready to use cleaning and detail products. Our system includes a high-quality dilutor that ensures accurate mixing, delivering improved product performance at a much lower cost. From cleaners and degreasers to soaps, waxes and rejuvenators, we have the right products to maintain that shiny new car look on the outside and the inside.



PLATINUM REFINISH SERIES



KEY KONDITION
KEY244-G



KEY SOAP
KEY262-5G



KEY APC
KEY276-G



KEY SUPREME
KEY278-G



KEY SUPER DEGREASER
KEY310-G



KEY WASH-N-WAX
KEY333-G



KEY SHINE
KEY2341

DILUTED DETAIL PRODUCT USAGE CHART

PART#	SIZE	DESCRIPTION	MIX RATIO WATER : CONCENTRATE	READY FOR USE VOLUME
KEY2165	5 GALLON	GLASS CLEANER	4:1	25 GALLONS
KEY262-G	1 GALLON	KEY SOAP (Pre Wash)	2 oz / Gallon	64 GALLONS
KEY262-5	5 GALLON	KEY SOAP (Pre Wash)	2 oz / Gallon	320 GALLONS
KEY276-G	1 GALLON	APC (All Purpose Cleaner)	4:1	5 GALLONS General Cleaner
			9:1	10 GALLONS Interior Cleaner
KEY276-5G	5 GALLON	APC (All Purpose Cleaner)	4:1	25 GALLONS General Cleaner
			9:1	50 GALLONS Interior Cleaner
KEY310-G	1 GALLON	SUPER DEGREASER	4:1	5 GALLONS
KEY310-5	5 GALLON	SUPER DEGREASER	4:1	25 GALLONS
			3:1	20 GALLONS
KEY333-G	1 GALLON	WASH & WAX (Post Wash)	2 oz / Gallon	64 GALLONS
KEY333-5G	5 GALLON	WASH & WAX (Post Wash)	2 oz / Gallon	320 GALLONS

Ready To Spray

KEY2341
1 GALLON
KEY SHINE (Final Detail Wipe)

KEY2345
5 GALLON
KEY SHINE (Final Detail Wipe)

KEY244-G
1 GALLON
KEY KONDITION (Tire Dressing)

KEY244-5G
5 GALLON
KEY KONDITION (Tire Dressing)

KEY278-G
1 GALLON
KEY EXTREME (Wheel Cleaner)

KEY278-5G
5 GALLON
KEY EXTREME (Wheel Cleaner)

Keystone Automotive Platinum Plus Detail Series is an assortment of highly concentrated and ready to use cleaning and detail products. Our system includes a high-quality diluter that ensures accurate mixing, delivering improved product performance at a much lower cost; while most customers use a free-pour method which increases cost and reduces product performance.



CAR WASHES



Key Soap is a biodegradable, medium viscosity liquid car wash concentrate. Highly concentrated formula, reduction recommendation is one cap per gallon to avoid possible streaking.

DESCRIPTION	GALLON	5 GALLON	55 GALLON
Key Soap - Car Wash Concentrate	KEY262-G	KEY262-5G	KEY262-55G



Key Wash N Wax removes road film and grim while rinsing off easily. This is the ideal product for used cars that need to look their best as it allows for a spot free rinsing and excellent sheeting characteristics with little chamois time. It also brightens chrome and glass. Lasts for 1 week in dry conditions.

DESCRIPTION	QUART	GALLON	5 GALLON	55 GALLON
Key Wash N Wax	KEY333-QT	KEY333-G	KEY333-5G	KEY333-55G

WHEEL & VINYL CLEANERS



Key Extreme is a non-alkaline ready-to-use spray on, rinse off wheel cleaner. Tough on brake dust, grease and road grime. Rinses off easily after application. Contains brighteners specifically designed to clean and brighten coated aluminum and painted chrome wheels. Removes brake dust.

DESCRIPTION	QUART	GALLON	5 GALLON	55 GALLON
Key Extreme - Wheel Cleaner	KEY278-QT	KEY278-G	KEY278-5G	KEY278-55G



Key Kondition is a body shop safe, non-silicone, medium to high gloss dressing that works well on rubber and trim surfaces such as tires, moldings and mud flaps. It is an easy to apply self leveling dressing. Do not use near freshly applied painted surfaces. Apply with applicator to eliminate sling.

DESCRIPTION	QUART	GALLON	5 GALLON	55 GALLON
Key Kondition - Silicone-Free Dress.	KEY244-QT	KEY244-G	KEY244-5G	KEY244-55G



Key Free is a body shop safe low VOC, non-silicone protectant for use on rubber, vinyl and plastic trim surfaces. Works well on tires, moldings, bed liners and mud flaps. It utilizes new emulsion system to provide a safe protectant that can be used at a collision repair shop. Gloss lasts for 3-5 days in dry conditions.

DESCRIPTION	GALLON	5 GALLON
Key Free Vinyl Dressing	KEY349-G	KEY349-5G



PLATINUM REFINISH SERIES

AUTOMOTIVE CLEANERS



Key All Purpose Cleaner is a biodegradable, non-caustic, non-butyl concentrate that works in numerous applications. Safe to use on paint, metal and fabric surfaces when diluted correctly. Safe for use on exterior and interior surfaces. General purpose - 10:1. White wall tires - 4:1. Interior surfaces - 12:1.

DESCRIPTION	QUART	GALLON	5 GALLON	55 GALLON
Key APC - All Purpose Cleaner	KEY276-QT	KEY276-G	KEY276-5G	KEY276-55G



Key Gel APC stays where it is sprayed. This allows for penetration against bugs, grease and oil. Rinses film free with a pressure washer or high pressure hose. Great for uncoated wheels and engines that may have some damage. Use on surfaces that need the APC to soak and loosen dirt, grease and oils.

DESCRIPTION	QUART	GALLON	5 GALLON
Key Gel APC	KEY322-QT	KEY322-G	KEY322-5G



Key Super Degreaser cuts through heavy concentrations of grease, dirt, oil and non-water soluble contaminants. Perfect for engine and driveline degreasing as well as heavy grease industrial applications. Works well to remove grease from tractors, forklifts and hydraulic equipment.

DESCRIPTION	GALLON	5 GALLON	55 GALLON
Key Super Degreaser	KEY310-G	KEY310-5G	KEY310-55G

PERFORMANCE WAXES



Key Fast Wax helps to protect paint finishes from environmental fallout, such as ultraviolet sun rays, acid rain and other airborne contaminants. Safe to use on non-porous vinyl moldings, stripes and decals. Will add a deep luster on darker colors and excels on glass and chrome. Used for speedy finishes and dries clear.

DESCRIPTION	QUART	GALLON	5 GALLON
Key Fast Wax	KEY366-QT	KEY366-G	N/A



Key Kleaner Wax will remove minor surface imperfections eliminating the need to use conventional rubbing compounds. It restores lightly scuffed and scratched finishes easily while removing swirl marks from fully cured paint finishes. It dries clearly and requires less detail and clean up time.

DESCRIPTION	QUART	GALLON	5 GALLON
Key Kleaner Wax	KEY355-QT	KEY355-G	N/A

GLASS CLEANERS



Key Boss Glass Cleaner is a thick, clinging formula that eliminates waste and saves money.

PRODUCT #	DESCRIPTION	SIZE
KEY272103	Key Boss Glass Cleaner	1 qt



Key Gleem is a non-ammoniated formula designed to quickly and effectively remove dirt, grease, grime and other contaminants without streaking.

PRODUCT #	DESCRIPTION	SIZE
KEY288	Key Gleem Glass Cleaner	19 oz Aerosol



Key Gleamonex Glass Cleaner is great for cleaning mirrors, windows and automotive glass. Its thick foam will lift away the toughest soils on surfaces without leaving any streaks or rainbows. Contains no ammonia.

PRODUCT #	DESCRIPTION	SIZE
KEY495205	Key Gleamonex Glass Cleaner	20 oz. Aerosol

DETAIL SPRAYS



Key Shine is a thin, lightly scented, ready to use liquid designed for use on chrome, plastic and painted surfaces. It will also easily remove dust, fingerprints, dirt as well as buffing and polishing residue without leaving a film - even on gloss. Great for pre-final delivery.

DESCRIPTION	QUART	GALLON	5 GALLON
Key Shine - Final Detail Wipe	KEY2344	KEY2341	KEY2345



Key Blue microfiber towel for detail wiping.

PRODUCT #	DESCRIPTION	SIZE
KEYBLUE	Blue Microfiber Towel	



PERFECT-IT™ AUTO DETAILING CLOTH

Removes oily or filmy residue including waxes, polishes, glazes and fingerprints, and is ideal for paint, chrome, glass, dashboards, and more. 3M's unique super-soft micro-texture will not scratch or streak delicate surfaces.

PRODUCT #	DESCRIPTION	SIZE
MMM06016	Auto Detailing Cloth	12" x 14"



PERFECT-IT™ 1 FINISHING MATERIAL

3M™ Perfect-It™ 1 Finishing Material is a fast cutting finishing material designed to remove P3000 and finer scratches. When used with 3M™ Perfect-It™ 1 Foam Finishing Pads this unique formula cuts like a compound but handles and finishes like a polish leaving a high gloss, swirl free finish

PRODUCT #	DESCRIPTION	SIZE
MMM36064	3M™ Perfect-It™ 1 Finishing Material	1 quart
MMM36065	3M™ Perfect-It™ 1 Finishing Material	1 gal



PERFECT-IT™ 1 FINISHING PAD

When used as a system with 3M™ Perfect-It™ 1 Finishing Material this combination cuts like a compound but handles and finishes like a polish and allows you to eliminate the use of traditional rubbing compound pad and machine polishing pads while still leaving a high gloss finish with minimum swirl marks. Unique quick connect design. For use with 3M™ Quick Connect Adaptor PN 05752. The Perfect-It brand means this is one of 3M's highest performing paint finishing products.

PRODUCT #	DESCRIPTION	SIZE
MMM33291	3M™ Perfect-It™ 1 Finishing Pad	8"
MMM33292	3M™ Perfect-It™ 1 Finishing Pad	6"



PERFECT-IT™ EX RUBBING COMPOUND

Unique formula quickly removes P1200 grade and finer sand scratches and other surface defects. The Perfect-It™ brand means this is 3M's highest performing vehicle appearance product. Available in a convenient single job sized packet.

PRODUCT #	DESCRIPTION	SIZE
MMM36060	3M™ Perfect-It™ EX Rubbing Compound	1 quart



PERFECT-IT™ EX MACHINE POLISH

3M™ Perfect-It™ EX Machine Polish is the highest-performing machine polish we've ever introduced for removing compound swirl marks in collision repair. It stays wet longer, letting you use less polish for the same refined finish. Yet it also holds better on the pad for reduced sling and easier cleanup. You get smooth, polished surfaces without compound swirl marks – faster, and at less cost

PRODUCT #	DESCRIPTION	SIZE
MMM06094	3M™ Perfect-It™ Ex Machine Polish	1 quart
MMM06095	3M™ Perfect-It™ Ex Machine Polish	1 gal



EX ULTRAFINE MACHINE POLISH

Produces a swirl free finish even on black vehicles. Quickly and effectively removes fine machine polish swirls. Outstanding finish. The unique formula eliminates swirl marks and produces a high gloss finish, even on the most difficult dark colored vehicles. Good handling, easy cleanup.

PRODUCT #	DESCRIPTION	SIZE
MMM06068	3M™ EX Ultrafine Machine Polish	1 quart



FOAM PADS

Utilizes a 3M™ patented convoluted foam face. Fits all standard (5/8") slow speed polishers. Soft foam to produce a wheel-mark-free automotive paint surface when used in conjunction with 3M™ Perfect-it™ Foam Polishing Pad Glazes. Attaches to 3M™ Hookit™ or 3M™ Perfect-it™ Backup Pads.

PRODUCT #	DESCRIPTION	SIZE
MMM05706	3M™ Perfect-It™ Foam Compounding Pad, Double Sided, Quick Connect	9 Inch
MMM05707	3M™ Perfect-It™ Foam Polishing Pad, Double Sided, Quick Connect	8 Inch
MMM05708	3M™ Perfect-It™ Ultrafine Foam Polishing Pad, Double Sided, Quick Connect	8 Inch
MMM05723	3M™ Foam Compounding Pad, Single Sided, Flat Back	9 Inch
MMM05725	3M™ Foam Polishing Pad, Single Sided, Flat Back	8 Inch
MMM05737	3M™ Perfect-It™ Foam Compounding Pad, Single Sided, Inset	9 Inch
MMM05751	3M™ Ultrafine Foam Polishing Pad, Single Sided, Flat Back	8 Inch
MMM33275	3M™ Blue Foam Polishing Pad, Single Sided, Flat Back	8 Inch
MMM33291	3M™ Perfect-It™ 1 Finishing Pad, 8 inch, Quick Connect Pad	8 Inch



COMPOUNDING PADS

Utilizes a 3M™ patented convoluted foam face. A new 100%, double sided, wool pad with a stiffer central hub for more cutting power. Pads have untwisted yarn construction for more surface contact, and are excellent for all paints and clears. Both models fit all standard (5/8") slow speed polishers.

PRODUCT #	DESCRIPTION	SIZE
MMM05703	3M™ 100% Wool Compounding Pad, Double Sided, Screw On	9 Inch
MMM05704	3M™ Wool Blend Compounding Pad, Double Sided, Screw On	9 Inch
MMM05719	3M™ Perfect-It™ 100% Wool Compounding Pad, Single Sided	9 Inch
MMM05723	3M™ Foam Compounding Pad, Single Sided, Flat Back	9 Inch
MMM33274	3M™ Yellow Foam Compounding Pad, Single Sided, Flat Back	9 Inch
MMM33281	3M™ Wool Compounding Pad, Single Sided	9 Inch





Keystone Paint Shop Prep Wipes (KEY95102) and Keystone Detail Shop Tissue Rolls (KEY61102).

KEYSTONE PAINT SHOP WIPES

High performance spunlace material, reusable cloth-like towels, virtually lint free, solvent resistant, strong wet or dry, wipes surface dry.

PRODUCT #	DESCRIPTION	SIZE
KEY95102	Blue Prep Wipe for use with solvent systems	13"x16", ¼ fold, 250/dispenser box
KEY95014	Blue Prep Wipe for use with solvent systems	12"x14", flat, 250/dispenser box
KEY93102	White Prep Wipe for use with waterborne systems	13"x16", ¼ fold, 250/dispenser box

Paint Shop Prep Wipes also available in tote boxes (MDI95119 blue & MDI93119 white), jumbo rolls (MDI92888 blue & MDI91888 white), and pop-up boxes (MDI95134 blue & MDI93134 white). White wipes are waterborne compatible.

KEYSTONE COLLISION SHOP WIPES

White DRC material, highly absorbent, soft hand feel, wipes surface dry, general purpose wipe for cleaning up oil & grease spills.

PRODUCT #	DESCRIPTION	SIZE
KEY86884	Shop Towel Clean-Up Wipe	9"x225' roll in portable tote box, 4 totes/case

Collision Shop Wipes also available in ¼ fold (MDI86002), pop-up box (MDI86011), and rolls (MDI86882 & 86885)

KEYSTONE DETAIL SHOP WIPES

Low-linting absorbent tissue. Wipes dry for streak-free cleaning. Blue toweling has extra plys for extra strength. White tissue is perfect for light-duty tasks.

PRODUCT #	DESCRIPTION	SIZE
KEY61103	Blue 4-ply Embossed Toweling	10.3" x 475' roll, 2 rolls/case
KEY61102	White 2-Ply Tissue Roll	9" x 1100' roll, 2 rolls/case
KEY61101	White 2-Ply Tissue Roll	9" x 500' roll, 6 rolls/case



MIXING CUPS & LIDS

PRODUCT NUMBER	CUP SIZE	MIXING RATIOS							
KEY908E	8oz	1:1:10% OR 50%	3:1:10% OR 1	4:1:10% OR 1 OR 1.5	5:1:1	6:1:1	6:2:1	8:1:1	100:50:10 OR 25 OR 30 OR 50
KEY908L – MIXING CUP LIDS 8oz									
KEY916	16oz	1:1:10% OR 50%	3:1:10% OR 1	4:1:10% OR 1 OR 1.5	5:1:1	6:1:1	6:2:1	8:1:1	100:50:10 OR 25 OR 30 OR 50
KEY916L – MIXING CUP LIDS 16oz									
KEY932	32oz	2:1	3:1	2:1:1.5	4:1				
KEY932E	30oz	1:1:50%	2:1:10%:25%:30%:1:2	3:1:1/2:1	4:1:1/2:1:2	5:1:1	6:1:1	8:1:1	
KEY932K	32oz	1:1	2:1:25%	3:1:1	4:1:10%:20%	4:2:1	5:1:1.5:1	5:1:2	6:1:1
KEY932L – MIXING CUP LIDS 3oz									
KEY940	40oz	1:1:10% OR 50%	3:1:10% OR 1	4:1:10% OR 1 OR 1.5	5:1:1	6:1:1	6:2:1	8:1:1	100:50:10 OR 25 OR 30 OR 50
KEY980	2.5qt	1:1:10% OR 50%	3:1:10% OR 1	4:1:10% OR 1 OR 1.5	5:1:1	6:1:1	6:2:1	8:1:1	100:50:10 OR 25 OR 30 OR 50
KEY980L – MIXING CUP LIDS 2.5qt									
KEY9174	5qt	1:1:10% OR 50%	3:1:10% OR 1	4:1:10% OR 1 OR 1.5	5:1:1	6:1:1	6:2:1	8:1:1	100:50:10 OR 25 OR 30 OR 50
KEY9174L – KEYSTONE MIXING CUP LIDS 5qt									



GERSON TACK CLOTHS

For a mirror-smooth finish on the most critical paint jobs, insist on high quality Gerson Tack Cloths. They pick up and hold all dust, dirt, lint and sanding residue, for a perfect, blemish-free finish. Gerson Tack Cloths are manufactured with proprietary formulations of the finest heat-set resins to assure the complete removal of particulates, without leaving harmful residue. Automated production assures the highest levels of uniformity and consistency.

PRODUCT #	DESCRIPTION	CASE
GER02008C	Blue Blend Prep Mesh	12 per box
GER02001B	Blue Base Clear	12 per box
GER020004G	Gold 28 x 24	12 per box

SPREADERS



PRODUCT #	DESCRIPTION	SIZE
GLE1203	Plastic Filler Spreader - 100 per case	3" Spreader
GLE1204	Plastic Filler Spreader - 100 per case	4" Spreader
GLE1205	Plastic Filler Spreader - 100 per case	5" Spreader
GLE1206	Plastic Filler Spreader - 100 per case	6" Spreader



“PUMP & SPRAY” HAND SPRAYERS

Designed for automotive detailing, including but not limited to brake cleaners, rust penetrants, de-waxers and de-greasers.

- Max. operating temp.: 30°C / 86°F
- Pump assembly material: PP
- Max. operating pressure: 3 bars / 43.5 psi
- Nozzle type: Spray
- Seals & o-rings: VITON or EPDM

PRODUCT #	DESCRIPTION
FBS50100	FBS VITON/PA Sprayer 1.0 liter
FBS50101	FBS EPDM/PA Sprayer 1.0 liter
FBS50400	FBS VITON/PA Sprayer 1.6 liter
FBS50401	FBS EPDM/PA Sprayer 1.6 liter



NO. 9 RAZOR BLADES

Excellent for tape editing and other shop uses that requires a sharp edge.

PRODUCT #	DESCRIPTION	QUANTITY
HIT1009	No. 9 Razor Blades	100 per box



QUICK MIX SHEETS

The quick and easy way to mix body fillers, putties, fiberglass, paints, or anything that needs to be mixed. Simply mix materials to be used on the top sheet. Put hand flat on bottom of pallet with strap on back side of hand and remove the sheet after use.

PRODUCT #	DESCRIPTION
CLS100	Mixing Sheets Paper 8.5" X 11"
GLE1800	Mixing Sheets Paper 12" X 12"



PLATINUM REFINISH SERIES



KEYSTONE NYLON PAINT SUITS

PRODUCT #	DESCRIPTION	SIZE
KEY513052	Keystone Nylon Paint Suit	Small
KEY513054	Keystone Nylon Paint Suit	Medium
KEY513056	Keystone Nylon Paint Suit	Large
KEY513058	Keystone Nylon Paint Suit	X Large
KEY513060	Keystone Nylon Paint Suit	XX Large
KEY513062	Keystone Nylon Paint Suit	XXX Large



KEY TECH GLOVES

Keystone's Key Tech gloves are built with dexterity and durability in mind. Reinforced Clarino® synthetic leather fingertips and padded palm pads deliver increased comfort and durability. With stretch Spandex for flexibility and fit.

PRODUCT #	DESCRIPTION	SIZE
KEY125L	Key Tech Gloves	Large
KEY125XL	Key Tech Gloves	X-Large
KEY1252XL	Key Tech Gloves	XX-Large



PREMIUM SPRAY SOCK

Protects against dirt, dust & overspray.

PRODUCT #	DESCRIPTION
GLE1600P	Premium Spray Sock



NYLON LAB COATS

The Nylon Lab Coat is designed to offer 100% dust and lint free protection to all shop personnel. Integrated hood, elastic cuffs, and front pockets and zippered front, provide easy removal and comfort. Washable.

PRODUCT #	DESCRIPTION
EMM510154	Medium
EMM510156	Large
EMM510158	XL
EMM510160	XXL
EMM510162	XXXL



**PLATINUM
REFINISH
SERIES**



KEY MAGIC HAND SOAP

Key Magic Hand Soap by Keystone is an all natural industrial hand cleaner designed for everyday shop use. Anti-bacterial, non-solvent formula contains walnut shell scrubber for those tough stains. Washes away completely leaving no residue. Superior skin emollients prevent drying and cracking.

PRODUCT #	DESCRIPTION	SIZE
KEY235818	Key Magic Hand Soap	18 oz Container
KEY235883	Key Magic Hand Soap	3.5L Bottle
CHE499700	Wall Mounted Soap Dispenser	Dispenser



PAINTER'S PUNCH

Painter's Punch is a superior heavy duty paint removing hand cleaner. It will quickly remove oil based paints, lacquers and enamels, melt though adhesives, sealer, primers and resins from your skin. It enables rapid removal of all repair and refinish materials from the skin without damaging it. Contains fine walnut shell abrasives to gently deep clean hands and skin.

PRODUCT #	DESCRIPTION	SIZE
KEY231333	Painter's Punch	18 oz Container



DUAL CARTRIDGE RESPIRATOR ASSEMBLY

Designed to be a truly maintenance free style respirator which is discarded when the organic vapor cartridges are spent. The packout includes the Maintenance Free Half Facepiece Respirator 07192 with permanently attached organic vapor cartridges, 1 pair of filter retainers, and 1 pair of P95 filters. Recommended for spray paint applications in the automotive aftermarket.

PRODUCT #	DESCRIPTION
MMM07192	Dual Cartridge Respirator Assembly, Organic Vapor/P95, Medium
MMM07193	Dual Cartridge Respirator Assembly, Organic Vapor/P95, Large
MMM07194	Particulate Filter, P95 (10 per pack)



PARTICULATE RESPIRATOR N95

Lightweight completely disposable dust respirator with or without Cool Flow™ exhalation valve.

PRODUCT #	DESCRIPTION	CASE
MMM07048	Particulate Respirator N95	20 Per Case
MMM02085	Particulate Respirator N95 with Cool Flow™ Valve	10 Per Case



3M™ VERSAFLO™ PARP PAINTERS KIT TR-800-PSK

The TR-800-PSK is a complete Powered Air Purifying Respirator with an Intrinsically Safe motor/blower that includes everything required to get started for use in Paint Spray operations.

PRODUCT #	DESCRIPTION	CASE
MMM4248	Powered Air Purifying Respirator Assembly Painter Kit	1 Kit



LEXA™ PROTECTIVE EYEWEAR

Meets the high impact requirements of the Standard for Occupational and Educational Eye and Face Protection. Designed for comfort as well as good looks. They have lightweight, wraparound frames with durable, hard-coated polycarbonate lenses. Offers 99% UV protection.

PRODUCT #	DESCRIPTION	CASE
MMM15200	Lexa™ DX™ Clear Lens Eyewear	20 Per Case



H8A HEADGEAR/WP96 FACESHIELD COMBO

A combination headgear and faceshield safety system. Includes H8A ratchet headgear and WP96 polycarbonate faceshield. Adjustable, thirteen position ratchet suspension. Clear, molded faceshield provides high impact protection.

PRODUCT #	DESCRIPTION
MMM82783	Ratchet Headgear H8A w/ Polycarbonate Faceshield WP96



HALF FACEPIECE RESPIRATOR PACKOUT

Designed for the technician who is working in applications where a respirator is needed for protection against brake and clutch dust and potential asbestos exposures from these linings.

PRODUCT #	DESCRIPTION	CASE
MMM07182	Bodyman Respirator - Medium	1 Per Pack
MMM07183	Bodyman Respirator - Large	1 Per Pack
MMM07184	P100 Respirator Filters	2 Per Pack



ORGANIC VAPOR MONITOR

Includes the analysis in the cost of the purchase of the monitor. Attach the monitor for a number of hours, up to a full day, to the collar of a technician working in an area where exposure to organics is a concern such as the spray booth or a paint mixing station.

PRODUCT #	DESCRIPTION	CASE
MMM37023	Organic Vapor Monitor	1 Per Pack



Powder Free Latex

DIAMOND GRIP

Provides an exceptional balance of performance, comfort and durability. Fingertip textured for enhanced wet and dry gripping. Powder-Free. Longer and thicker than typical exam gloves for added protection and reduced hand fatigue.

PRODUCT #	DESCRIPTION
MICMF300M	Powder Free Latex Gloves - Medium
MICMF300L	Powder Free Latex Gloves - Large
MICMF300XL	Powder Free Latex Gloves - X-Large



Powder Free Latex

SAFE GRIP

Extended, beaded cuff for greater protection over the wrist and arm -- 295mm. Low modulus profile allows for a comfortable fit resulting in reduced hand fatigue over long periods of wear. Greater thickness for greater protection. Extended cuff for increased protection over the wrist and arm. Outstanding tensile strength for extraordinary durability. Textured fingers for a secure grip in wet or dry conditions.

PRODUCT #	DESCRIPTION
MICSG375M	Extra Thick Powder Free Latex Gloves - Medium
MICSG375L	Extra Thick Powder Free Latex Gloves - Large
MICSG375XL	Extra Thick Powder Free Latex Gloves - X-Large



Powder Free Nitrile

SUPRENO

Soft and durable nitrile formulation for improved elasticity and greater comfort. Interior polymer coating makes glove easy to don. 100% nitrile to alleviate the potential for adverse reactions associated with latex protein. Textured fingers allow for reliable grip in wet and dry conditions. Enhanced durability, more puncture resistant than latex.

PRODUCT #	DESCRIPTION
MICSU690M	Powder Free Nitrile Gloves - Medium
MICSU690L	Powder Free Nitrile Gloves - Large
MICSU690XL	Powder Free Nitrile Gloves - X-Large



Powder Free Nitrile

MIDKNIGHT

Recommended for use when: Day-to-day hazards require the best combination of durability and consistency. Working in environments that demand firm grip and reliability. Precise contact requires enhanced tactile sensitivity.

PRODUCT #	DESCRIPTION
MICMK296M	Powder Free Nitrile Gloves - Medium
MICMK296L	Powder Free Nitrile Gloves - Large
MICMK296XL	Powder Free Nitrile Gloves - X-Large



ACCUSPRAY™ SYSTEM

PRODUCT #	DESCRIPTION	QTY PER CASE
MMM16573	3M™ Accuspray™ Air Flow Control Valve	1
MMM16610	3M™ Accuspray™ Atomizing Head Dispenser and Refill Kits	1
MMM16611	3M™ Accuspray™ Atomizing Head, 4 Atomizing Heads/Kit	6
MMM16571	3M™ Accuspray™ Fluid Needle	1
MMM16572	3M™ Accuspray™ HG09 HVLP Test Air Cap, 1.4mm	1
MMM16570	3M™ Accuspray™ Spray Gun Model HG09	1
MMM16577	3M™ Accuspray™ Spray Gun Model HG14 kit, 1.4 mm	1 kit
MMM16612	3M™ Accuspray™ HG14 Atomizing Heads, 1.4mm	6 kits (24 heads)
MMM16571	3M™ Accuspray™ Fluid Needle	1 box

PPS™ PAINT PREPARATION SYSTEM

The 3M™ PPS™ Paint Preparation System replaces traditional paint mixing cups and filters and drastically reduces the amount of solvent required for gun cleaning. A unique, closed paint system which eliminates the need for separate mixing cups and filters.

- Only one PPS™ cup for mixing and spraying
- Enables painters to mix less paint
- Up to 70% savings of cleaning solvent
- Closed system - no outside contamination
- Faster system - from mixing to disposal
- Less operator exposure to solvents and reduction in VOCs
- Spray gun functions at any angle
- Available in multiple sizes



PPS™ 200 MICRON LIDS & LINERS

PRODUCT #	DESCRIPTION	ITEMS/BOX	BOXES/CASE
MMM16024	Large Lids and Liners w/200 micro filters	25	1
MMM16000	Standard Lids and Liners w/200 micron filters	50	1
MMM16112	Midi Lids and Liners w/Full Diameter 200 micron filters	50	1
MMM16114	Midi Lids and Liners w/Full Diameter 200 micron filters	50	1
MMM16028	3oz Lids and Liners w/Full Diameter 200 micron filters	50	1

PPS™ 125 MICRON LIDS & LINERS

PRODUCT #	DESCRIPTION	ITEMS/BOX	BOXES/CASE
MMM16325	Large Lids and Liners w/Full Diameter 125 micron filters	25	1
MMM16301	Standard Lids and Liners w/Full Diameter 125 micron filters	50	1
MMM16312	Midi Lids and Liners w/Full Diameter 125 micron filters	50	1
MMM16314	Mini Lids and Liners w/Full Diameter 125 micron filters	50	1
MMM16328	3oz Lids and Liners w/Full Diameter 125 micron filters	50	1
MMM16324	Large Lids and Liners w/125 micron filters	25	1
MMM16300	Standard Lids and Liners w/125 micron filters	50	1

PPS™ LIDS ONLY

PRODUCT #	DESCRIPTION	ITEMS/BOX	BOXES/CASE
MMM16199	Std./Lg. LIDS ONLY w/Full Diameter 125 micron filters	25	1
MMM16200	Std./Lg. LIDS ONLY w/200 micron filters	25	1
MMM16201	Mini LIDS ONLY w/Full Diameter 200 micron filters	25	1
MMM16202	Std./Lg. LIDS ONLY w/125 micron filters	25	1
MMM16203	Mini LIDS ONLY w/Full Diameter 125 micron filters	25	1
MMM16204	Midi LIDS ONLY w/Full Diameter 200 micron filters	25	1
MMM16205	Midi LIDS ONLY w/Full Diameter 125 micron filters	25	1

PPS™ CUPS & COLLARS

PRODUCT #	DESCRIPTION	ITEMS/BOX	BOXES/CASE
MMM16001	Standard Cup/Collar	2	4
MMM16023	Large Cup/Collar	1	4
MMM16115	3oz Cup/Collar	2	4
MMM16115	Mini Cup/Collar	2	4
MMM16121	Type H/O Pressure Cup (mini)	1	4
MMM16122	Midi Cup/Collar	2	4
MMM16124	Type H/O Pressure Cup (large)	1	2

PPS™ ACCESSORIES

PRODUCT #	DESCRIPTION	ITEMS/BOX	BOXES/CASE
MMM16098	Mini Lid/Liner Dispenser	1	1
MMM16099	Large / Standard / Midi Liner Dispenser	1	1
MMM16019	Large / Standard / Midi Lid Dispenser	1	1
	Midi Dispenser Flange Adapter - 60-4402-7554-3	10	1
MMM16068	3oz Waterborne Generic Mix Ratio Inserts	10	5
MMM16066	Mini Generic Mix Ratio Inserts	10	5
MMM16065	Standard Generic Mix Ratio Inserts	10	10
MMM16091	Large Generic Mix Ratio Inserts	10	10
	Midi Mix Ratio Inserts - 60-4402-7755-0	10	1



3M™ PPS™ SERIES 2.0 SPRAY CUP SYSTEM

The next generation, highest performing disposable spray cup system for mixing/measuring, filtering, spraying in any direction (360° spray rotation) and protecting coatings not in use. Each lid and liner kit contains 50 disposable lids and full diameter filters, 50 disposable liners, 1 reusable hard cup and 32 sealing plugs.

200 MICRON LINER CUP SYSTEM KITS

PRODUCT #	DESCRIPTION	SIZE
MMM26000	3M™ PPS™ Series 2.0 Spray Cup System Kit Standard	22 fl oz, 650 mL
MMM26024	3M™ PPS™ Series 2.0 Spray Cup System Kit Large	28 fl oz, 850 mL
MMM26028	3M™ PPS™ Series 2.0 Spray Cup System Kit Micro	3 fl oz, 90 mL
MMM26112	3M™ PPS™ Series 2.0 Spray Cup System Kit Midi	13.5 fl oz, 400 mL
MMM26114	3M™ PPS™ Series 2.0 Spray Cup System Kit Mini	6.8 fl oz, 200 mL

125 MICRON LINER CUP SYSTEM KITS

PRODUCT #	DESCRIPTION	SIZE
MMM26301	3M™ PPS™ Series 2.0 Spray Cup System Kit Standard	22 fl oz, 650 mL
MMM26312	3M™ PPS™ Series 2.0 Spray Cup System Kit Midi	13.5 fl oz, 400 mL
MMM26314	3M™ PPS™ Series 2.0 Spray Cup System Kit Mini	6.8 fl oz, 200 mL
MMM26325	3M™ PPS™ Series 2.0 Spray Cup System Kit Large	28 fl oz, 850 mL
MMM26328	3M™ PPS™ Series 2.0 Spray Cup System Kit Micro	3 fl oz, 90 mL

LIDS ONLY (WITH QUARTER-TURN LID LOCKING SYSTEM)



PRODUCT #	DESCRIPTION	SIZE
MMM26199	3M™ PPS™ Series 2.0 Lid	Standard/Large
MMM26200	3M™ PPS™ Series 2.0 Lid	Standard/Large
MMM26204	3M™ PPS™ Series 2.0 Lid	Midi/Mini/Micro
MMM26205	3M™ PPS™ Series 2.0 Lid	Midi/Mini/Micro



HARD CUPS—RATIOS NOW PRINTED ON CUPS!

PRODUCT #	DESCRIPTION	SIZE
MMM26001	3M™ PPS™ Series 2.0 Cup Standard	22 fl oz, 650 mL
MMM26023	3M™ PPS™ Series 2.0 Cup Large	28 fl oz, 850 mL
MMM26115	3M™ PPS™ Series 2.0 Cup Mini	6.8 fl oz, 200 mL
MMM26122	3M™ PPS™ Series 2.0 Cup Midi	13.5 fl oz, 400 mL

ACCUSPRAY™ ONE PRO SPRAY GUN FOR 3M™ PPS™ SERIES 2.0



PRODUCT #	DESCRIPTION	SIZE
MMM26578	3M™ Accuspray™ ONE Professional Spray Gun Kit with PPS™ Series 2.0	22 fl oz, 650 mL
MMM26612	3M™ Accuspray™ Atomizing Head Refill Pack for PPS™ Series 2.0 Blue	1.2mm
MMM26613	3M™ Accuspray™ Atomizing Head Refill Pack for PPS™ Series 2.0 Green	1.3mm
MMM26614	3M™ Accuspray™ Atomizing Head Refill Pack for PPS™ Series 2.0 Orange	1.4mm
MMM26618	3M™ Accuspray™ Atomizing Head Refill Pack for PPS™ Series 2.0 Clear Transparent	1.8mm
MMM26620	3M™ Accuspray™ Atomizing Head Refill Pack for PPS™ Series 2.0 Red Opaque	2.0mm



3M™ FESTOOL



PRODUCT # DESCRIPTION

MMM29889	Festool Plug It D2/22x5m-AS-GQ/CT USA
MMM29890	Festool Suction Hose D 32/22x10m-AS-GQ/CT USA
MMM29891	Festool Upholstery Brush D 36 SP
MMM29892	Festool Y-Connector D 50 SV-AS/D 50 V
MMM29893	Festool Back Wall TC 3000 RW
MMM29894	Festool Cleaning Oil LFC 9022/50
MMM29895	Festool UNITE CONDITION AD-IAS 2/D36
MMM29897	Festool Sanding Pad SFT D150 Pad
MMM29898	Festool Tool Holder WHR/D-TC
MMM29899	Festool Suction Hose D21.5 x 5m HSK
MMM29900	Festool Service Unit VE-CT 26/36
MMM29901	Festool Module DL-CT 26/36
MMM29902	Festool Sanding Pad ST-STF D150/17MJ-FX-SW
MMM29903	Festool Sanding Pad ST-STF D150/17MJ-FX-W-HT
MMM29904	Festool Sanding Pad ST-STF D150/17MJ-FX-H-HT
MMM29905	Festool Filter Bag SC-FIS-CT 36/5
MMM29906	Festool Filter Bag SC-FIS-CT 26/5
MMM29907	Festool Interface Pad IP-STF D 150/17 MJ
MMM29909	Festool Sanding Block HSK-A 80x130
MMM29911	Festool Sanding Block HSK-A 80 x 400
MMM29912	Festool Sanding Block HSK-A 80x200
MMM29916	Festool IAS Hose IAS 3-light 5000 AS
MMM29917	Festool IAS Adapter IAS 3-SD
MMM29919	Festool Compressed Air Hose D, 12,4 x 5 m, 29919
MMM29920	Festool Double Adapter 3-DA-CT
MMM29921	Festool Workcenter WCR 1000
MMM29923	Festool IAS Hose IAS 3 light 3500 AS
MMM29924	Festool IAS hose IAS 3 light 7000 AS
MMM29925	Festool Spot Repair Scraper LZK-HM
MMM29930	Festool Interface Pad IP-STF-D77/6-2X
MMM29931	Festool Connecting Piece LEX 3 77
MMM29932	Festool Connecting Piece LEX 3 125/150

PRODUCT # DESCRIPTION

MMM29933	Festool Multifunction Stool MFH 1000
MMM29934	Festool Pegboard Hook LWH HSK-A
MMM29935	Festool Sanding Pad ST-STF D150/17FT-M8-SW
MMM29936	Festool Sanding Pad ST-STF D150/17FT-M8-W-HT
MMM29937	Festool Sanding Pad ST-STF D150/17FT-M8-H-HT
MMM29938	Festool Main Filter HEPA-HF-CT 26/36/48
MMM29939	Festool Interface Pad (2 Pk) IP-STF D 150/17 MJ-S2x
MMM29940	Festool Rotary Polisher RAP 150-14 FE USA
MMM29941	Festool ROTEX RO 150 FEQ-PLUS USA 120V
MMM29942	Festool Eccentric Grinder ETS EC150/3 EQ-Plus USA
MMM29943	Festool Eccentric Grinder ETS EC150/3 EQ USA
MMM29944	Festool Eccentric Grinder ETS EC150/5 EQ-Plus USA
MMM29945	Festool Eccentric Grinder ETS EC150/5 EQ USA
MMM29946	Festool Mobil Dust Extractor CT 26 E-HEPA USA 120V
MMM29947	Festool Mobil Dust Extractor CT 36 E HEPA USA 120V
MMM29948	Festool Toolcenter TC 3000/2
MMM29949	Festool Eccentric Sander LEX 3 77/2.5 USA
MMM29950	Festool Eccentric Sander LEX 3 150/3 USA
MMM29951	Festool Eccentric Sander LEX 150/5 USA
MMM29952	Festool Eccentric Sander LEX 3 150/7 USA
MMM29953	Festool Orbital Sander LRS 400 USA/CA
MMM29954	Festool O-Ring 6x1-NBR-LABS-FREI
MMM29956	Festool Sanding Pad ST-STF-D77/6-M5 W
MMM29957	Festool Rotary Polisher RAP 150-21 FE USA
MMM29958	Festool Orbital Sander LRS 93M
MMM29959	Festool Hose Sleeve, Non-Antistatic Hose Reducer
MMM29964	Festool SORTAINER SYS 4 TL-SORT/3
MMM30002	Festool Soft Sanding Pad, 30002, ST-STF-D185/16-M8 W, 5 per case
MMM30005	Festool IAS 3 light 10000 AS Hose, 10,0 m, PN30005
MMM30006	Festool Antistatic Suction Hose with Rotating Connector, 30006, 27mm x 5m, 1 per case



SATAJET® 5000 B HVLP

SATAjet 5000 HVLP is the “super saver” for you. It achieves particularly high transfer rates, due to its low pressure technology.

PRODUCT #	DESCRIPTION	NOZZLE SIZE
SAT211110	5000B HVLP Digital Gun w/RPS Cups	1.2
SAT211128	5000B HVLP Digital Gun w/RPS Cups	WSB
SAT211136	5000B HVLP Digital Gun w/RPS Cups	1.3
SAT211151	5000B HVLP Digital Gun w/RPS Cups	1.4
SAT210740	5000B HVLP Gun w/RPS Cups	1.2
SAT210757	5000B HVLP Gun w/RPS Cups	WSB
SAT210765	5000B HVLP Gun w/RPS Cups	1.3
SAT210799	5000B HVLP Gun w/RPS Cups	1.4
SAT210153	5000B RP Digital Gun w/RPS Cups	1.2
SAT210161	5000B RP Digital Gun w/RPS Cups	1.2w
SAT210179	5000B RP Digital Gun w/RPS Cups	1.3
SAT210187	5000B RP Digital Gun w/RPS Cups	1.4
SAT209858	5000B RP Gun w/RPS Cups	1.2
SAT209866	5000B RP Gun w/RPS Cups	1.2w
SAT209874	5000B RP Gun w/RPS Cups	1.3
SAT209882	5000B RP Gun w/RPS Cups	1.4

SATAJET 1500 B SOLV – STANDARD

The SATAjet 1500 B SoLV in HVLP and RP provides fine finishes with cost saving transfer efficiency, keeps the required wetting using today’s Low VOC exempt solvent basecoat or the more traditional National Rule solvent basecoats. The SATAjet 1500 B SoLV is also a good choice for clearcoat appearance, while meeting transfer efficiency and profitability expectations.



PRODUCT #	DESCRIPTION	NOZZLE SIZE
SATAjet 1500 B SoLV HVLP Standard		
SAT1010925	SATAjet® 1500 B SoLV HVLP	1.3mm
SAT1010933	SATAjet® 1500 B SoLV HVLP	1.4mm
SATAjet 1500 B SoLV RP Standard		
SAT1010892	SATAjet® 1500 B SoLV RP	1.3mm
SAT1010925	SATAjet® 1500 B SoLV RP	1.4mm



SATAMINIJET 4400 B BRILLIANCE IN MINIATURE

Compact, lightweight gravity flow cup spray gun for small surfaces and areas of difficult access as well as for custom paintings.

PRODUCT #	DESCRIPTION	NOZZLE SIZE
SAT204164	Minijet 4400 B HVLP w/RPS Cups	0.3
SAT204172	Minijet 4400 B HVLP w/RPS Cups	0.5
SAT204180	Minijet 4400 B HVLP w/RPS Cups	0.8
SAT204198	Minijet 4400 B HVLP w/RPS Cups	1.0
SAT204206	Minijet 4400 B HVLP w/RPS Cups	1.1
SAT198168	Minijet 4400 B HVLP w/RPS Cups	0.8SR
SAT198176	Minijet 4400 B HVLP w/RPS Cups	1.0SR
SAT198184	Minijet 4400 B HVLP w/RPS Cups	1.2SR
SAT198192	Minijet 4400 B HVLP w/RPS Cups	1.0SR
SAT198382	Minijet 4400 B Design Set	Specify Nozzle Size
SAT202382	Minijet 4400 B RP w/RPS Cups	0.5
SAT198374	Minijet 4400 B RP w/RPS Cups	1.4
SAT04156	Minijet 4400 B RP w/RPS Cups	1.6
SAT202390	Minijet 4400 B RP w/RPS Cups	0.8SR
SAT198358	Minijet 4400 B RP w/RPS Cups	1.0SR
SAT198366	Minijet 4400 B RP w/RPS Cups	1.2SR



SATAJET® 100 B F RP®

This “Super Speed” primer and filler gun reduces sanding to a minimum in car refinishing. Ergonomically optimized spray gun body in state-of-the-art design with small dimensions and low weight for fatigue-free working. Nozzles sizes ranging from 1.4 to 2.0 for primer and filler work. Now with material-flow control with counter nut and enhanced thread, as with the top coat spray guns. CCS-Clip (Colour Code System) to mark each spray gun individually.

PRODUCT #	DESCRIPTION	NOZZLE SIZE
SAT146167	SATAjet® 100 B F RP ® Aluminum Cup	1.8mm



SATAJET® 100 B F HVLP

This paint spray gun offers extra high savings by reducing car refinish sanding to a minimum. Highest economic efficiency – SATA’s HVLP technology guarantees transfer efficiency rates significantly above the required 65% by VOC legislation. This spray gun for filler and primer is not only environmentally friendly but it also saves a lot of material. Ergonomically optimized spray gun body in state-of-the-art design with small dimensions and low weight for fatigue-free working.

PRODUCT #	DESCRIPTION	NOZZLE SIZE
SAT146191	SATAjet® 100 B HVLP Aluminum Cup	1.7mm
SAT146209	SATAjet® 100 B HVLP Aluminum Cup	1.9mm



SATA AIR VISION 5000

For the ultimate safety and protection. Whatever environment you are working in: Whether you want heated or re-humidified breathing air or simply looking for absolute safety from particle contamination – with the new add-on modules complementing the SATA air vision 5000 breathing protection system, you can be sure your health and comfort are both efficiently catered to. • Rigid bump cap for safer work conditions • Large field of vision: approximately 116" at a maximum possible angle of 220°



PRODUCT #	DESCRIPTION
SAT1005596	Vision 5000 hood unit only
SAT1005603	Vision 5000 hood, belt, SATA air regulator
SAT214718	Vision 5000 hood, belt, SATA air carbon regulator
SAT1000223	SATA air regulator belt
SAT1000182	SATA air carbon regulator
SAT1000207	SATA air regulator
SAT1006990	SATA air cooler incl adapter plate and hip pad, accessory
SAT1007021	SATA air warmer incl adapter plate and hip pad, accessory
SAT1000158	SATA air warmer carbon for air carbon regulator
SAT218206	Activated charcoal filter replacement for air carbon regulator



SATA PAINT SIEVES - 5-PK

Fits All SATA Gravity Guns. These are the filters that go inside the gun throat between the body and the cup.

PRODUCT #	DESCRIPTION
SAT3988-5	Paint Sieves 5 pack



SATA AIR MICROMETER WITH GAUGE

Easily adjusts air pressure to the material and object. Especially suitable for design work and blending. Mounts directly to paint gun. Allows direct reading of air pressure at the paint gun. Gauge pressure range 0-145 psi. Maximum pressure drop is 3 psi.

PRODUCT #	DESCRIPTION
SAT27771	Air Micrometer with Gauge



TEKNA
PROLITE

DEVILBISS TEKNA® PROLITE

Optimized performance in climates varying from hot and humid to cold and dry. Three air caps developed using advanced fluid dynamics technology for excellent atomization. Packaged as a solution with multiple components allowing the painter to adapt to changing environments.

PRODUCT #	DESCRIPTION	NOZZLE SIZE
DEV703567	Tekna® ProLite Uncapped TE10 & TE20 High efficiency	1.2, 1.3, 1.4mm
DEV703566	Tekna® ProLite Gun/Cup TE10 & TE20 High efficiency	1.2, 1.3, 1.4mm
DEV704198	Tekna® Clearcoat Uncapped TE25 & HV30 High efficiency	1.2, 1.3, 1.4mm
DEV703517	Tekna® ProLite Uncapped TE20 & HV30 High efficiency	1.3, 1.4, 1.5mm
DEV703893	Tekna® Basecoat Uncapped NV20 High efficiency	1.3, 1.4



SUPERNOVA COMPLIANT WS400 EVOTECH

The SUPERNOVA delivers a consistent droplet size when atomizing. This, combined with the flat, even SUPERNOVA pattern, helps reduce common application issues. All SUPERNOVA guns are equipped with stainless steel fluid passages ideal for any type of material, solventborne or waterborne.

PRODUCT #	DESCRIPTION	NOZZLE SIZE
IWA5905	Supernova WS400 Spray Gun	1.3mm
IWA5910	Supernova WS400 Spray Gun	1.4mm



LPH400-LV GRAVITY

High performance center post gravity feed HVLP spray gun with low air consumption and superior atomization utilizing our LV technology and our tulip inspired spray pattern. The gravity-feed design provides for easy clean up and reduces material waste.

PRODUCT #	DESCRIPTION	NOZZLE SIZE
IWA5660	LPH400-LVX Gravity Spray Gun	1.3mm
IWA5640	LPH400-LV HVLP Spray Gun	1.3mm
IWA5670	LPH400-LVX Gravity Spray Gun	1.4mm
IWA5550	LPH400-LV HVLP Spray Gun	1.4mm



W400-LV GRAVITY

The W400-LV High Performance center post gravity feed high transfer efficiency spray gun combines LV Technology with High-TEC standards and our tulip inspired spray pattern complies with regulations for the application of coatings.

PRODUCT #	DESCRIPTION	NOZZLE SIZE
IWA4755	W400-LV Compliant Gravity Gun	1.3mm



LS400 ENTECH

Users with environment and green economy in mind will appreciate new Supernova Entech spray gun: new design unique, ANEST IWATA pre-atomization nozzle technology coupled with new design air cap, are able to deliver flat and thin large and wet spray pattern. The air cap/nozzle sets for Dry and Wet weather conditions allows the use in each environmental and temperature conditions.

PRODUCT #	DESCRIPTION	NOZZLE SIZE
IWA5935	LS400 Entech Spray Gun	1.3mm
IWA5940	LS400 Entech Spray Gun	1.4mm



12PC. MASTER SPRAY GUN CLEANING KIT

Designed to keep your spray guns clean and in good working condition. Use with any thinners or solvents. Helps clean away paint residual and sludge. Specially designed for use with HVLP system. Set consists of: (1) Body Cleaning Brush with wooden handle, (1) External Brush with twisted metal wire handle, (3) Fluid Tube Brushes with twisted metal wire handles, (1) Straight Line Wire, (5) Picks, (1) jar of lubricant.

PRODUCT #	DESCRIPTION
AST9013	12pc. Master Spray Gun Cleaning Kit



MASTER SPRAY GUN CLEANING KIT

Cleans fluid tip, air cap, air passage and exterior of the spray gun. Kit Includes: 6 - Precision Needle Set 1 - Handle for Precision Needle 1 - Handle for Detail Brush 3 - Detail End Brush Set (1/4", 3/8" & 1/2") 1 - 12" Pick-up Tube Brush 5 - Precision Mini Twisted Brush 1 - Nylon Bristle Parts Brush 1 - Brass Power Pick-up Tube Brush 1 - 1/4" HVLP Brush 1 - 1/2" Body Cavity Brush

PRODUCT #	DESCRIPTION
AST4544	Master Spray Gun Cleaning Kit



BRUSHES

Great for the application of glues, cements, fluxes, solder, paints, stains, paint remover. Also dust/clean hard to reach areas.

PRODUCT #	DESCRIPTION
AST4572	1.5" Paint Brush
AST4573	2" Paint Brush
WECFA100	Acid Brushes
WECFA176	.5" Acid Brush



E-Z MIX TOUCH UP BOTTLE

2 oz touch up bottles. Easy to use bottle graphics for mixing accuracy. Made of HDPE shatterproof plastics .

PRODUCT #	DESCRIPTION
EZM70002	Touch Up Bottle



E-Z DABBER APPLICATOR (40 PER TUBE)

The E-Z Dabber is precision applicator. Apply as little as 1/10 of a drop. Tapered head for precise application.

PRODUCT #	DESCRIPTION
EZM78000	Disposable Paint Applicators



8MM DRILL BIT FOR SPOT WELD DRILL

8mm drill bit especially designed for spot weld drilling. Made of High Speed Steel Cobalt. 8mm spot weld drill bit will remove the most common size of spot welds that need to be removed. Bit has center nib to prevent walking.

PRODUCT #	DESCRIPTION
AST1721	8mm Drill Bit for Spot Weld Drill



1/8" STUBBY DOUBLE ENDED DRILL BITS

135 degree split point. Sturdy double end allows twice the usage. Ideal for auto body work. Packaged in convenient see-through pouch of 12 pieces. Bits are made of HSS (High Speed Steel)

PRODUCT #	DESCRIPTION
AST9012	1/8" Stubby Double Ended Drill Bits - 12 Pack



AIR REGULATOR WITH GAUGE

Provides fine air control for spray guns and air tools. Swivel top allows for easy installation. Fits any spray gun or air tool. Air Inlet NPT: 1/4". Air Outlet NPT: 1/4"

PRODUCT #	DESCRIPTION
ASTWS11	Air Regulator with Gauge



UNIVERSAL GRAVITY FEED FILTERS

Highly effective in removing contaminants from paint in gravity feed spray gun. Disposable. 4 packages of 3 - Total of 12 filters

PRODUCT #	DESCRIPTION
AST37401	Universal Gravity Feed Filters - Display 4 Pack - 12 Filters Total



PINSTRIPLE REMOVAL KIT

Pinstripe Removal Tool, (12) Smart Eraser Pads, Speciality tool developed for the removal of Pinstripes, Adhesive, Double faced tape and Molding with ASTRO's Smart Eraser Pad, Geared at 4000 RPM.

PRODUCT #	DESCRIPTION
AST32	Pinstripe Removal Kit
AST1232	Blue Pinstripe Removal Tool Kit



SMART ERASER® PAD

Molded rubber with 5/16" - 24 thread arbor for use with 533ET. Pad size: 3-1/2".

PRODUCT #	DESCRIPTION
AST400E	Smart Eraser Pad
AST400E6	Smart Eraser Pad (6 pack of AST400E)
AST400EAR	Arbor for Smart Eraser Pad



DEWALT 7"/" VARIABLE SPEED POLISHER

Powerful, 12.0 Amp, all ball-bearing construction for long life and performance for the most demanding applications. Electronic module maintains specified speed under load delivering better finish results. Conveniently located variable speed dial lets user set maximum speed from zero to 600/3500 rpm for different materials and applications. Variable speed trigger allows user to control speed from 0 to dialed maximum setting. Heat-treated, precision-cut steel gears for smooth operation. Wool Ingestion Shields eliminates wool ingestion increasing tool life and reducing service costs. Non Mar Rubber Gear Case Cover reduces surface imperfections and improves gripping surface.

PRODUCT #	DESCRIPTION
DEW849XP	Shatter Seal Protective Film



MASKING STATION

Nonskid rubber wheels make it possible to move masking station to job. Wide-base design prevents toppling as paper is dispensed. Lightweight steel frame is double-welded for durability. Easy loading for paper rolls and tape. One hand operation. Easy to assemble. Includes bars for 4 paper rolls from 16"-22" and 4 tape rolls. Net weight - 29 lbs.

PRODUCT #	DESCRIPTION
KEYMS2	Masking Station



PORTABLE WORK STAND

Lightweight work bench with capacity of 500 lbs. Steel tubing construction with 1/2" foam padded top. Great for working on hoods, doors, fenders and bumpers. Adjustable height of 33" to 40" tall. Ideal for holding tools and parts during assembly or repair.

PRODUCT #	DESCRIPTION
AST557003	Portable Work Stand



PANEL-THING™

- Speedy handling of hoods, doors, deck lids, tailgates and lift gates
- Quick attachment of parts using one knob to clamp panels tight
- Adjustable gas spring assist for effortless rotation of large and small body panels
- Tailgate brackets included, no other accessories required
- Nesting storage with itself or with Bumper Things
- Slim profile for maximum access to backside of panels
- Commercial grade construction, 30-day money back guarantee

PRODUCT #	DESCRIPTION
TSTHT10	Panel-Thing



BUMPER-THING™

- User Friendly
- No chains or sharp brackets to pinch or poke
- Heavy duty steel construction. A commercial grade tool
- Made in USA
- Four wheel swivel casters. For easy positioning in spray booth. Roll parts into the best light and direct over spray away from other painted parts.
- Wide 1 ¼ wheels won't fall into spray booth floor grates
- Gas spring counterbalance. Adds lift and dampens motion for safe and easy rotation of parts.

PRODUCT #	DESCRIPTION
TSTBT10	Bumper-Thing

UNI-SPOTTER STARTER STUD WELDING KIT



The Uni-Spotter 4500 Starter Kit is a great entry level kit. This kit features the most powerful welder in a Starter Kit. Use this kit as a base to build a complete Uni-Spotter Stud Pulling System. The 4500 Starter Kit features the Uni-Spotter exclusive "Stud Ease Technology". Stud Ease holds the welding stud in the welder regardless of the direction the welder is pointed. No longer does the stud fall out of the welder when the welder is pointed in a downward direction. This design feature is exclusive to H&S Autoshot's Uni-Spotter Stud Welders.

PRODUCT #	DESCRIPTION	QUANTITY
HAS4550	Starter Plus Welder	
HAS1001	Welding Studs 2.2 mm	500 per box
HAS1002	Welding Studs 2.6 mm	500 per box

SPEED-RAY



Model SRU 1615 is the Nation's most popular heat lamp. Often copied, but never duplicated, these units can cure water base primers in less than six minutes. Especially useful with HVLP spray equipment. Mounted on a sturdy steel stand with wide base and four casters. Heat fixture is adjustable to over 6 feet above ground. Each fixture is 1500 watts at 120 volts.

PRODUCT #	DESCRIPTION
INFSRU1615	Speed Ray SRU-1615
INFE1512	Replacement Quartz Element



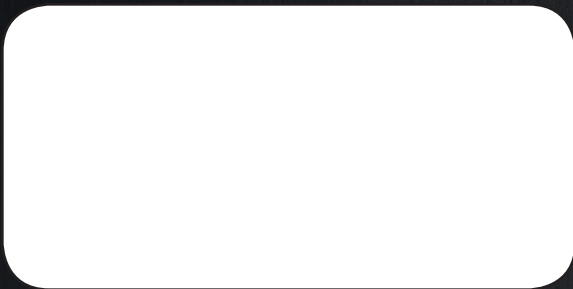
An LKQ Company

Keystone Automotive Industries, Inc.

An LKQ Company

655 Grassmere Park
Nashville, TN 37211
(800) 772-5557

Contact your local PBE representative at:



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